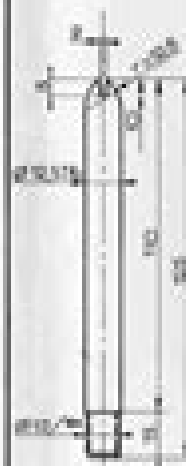


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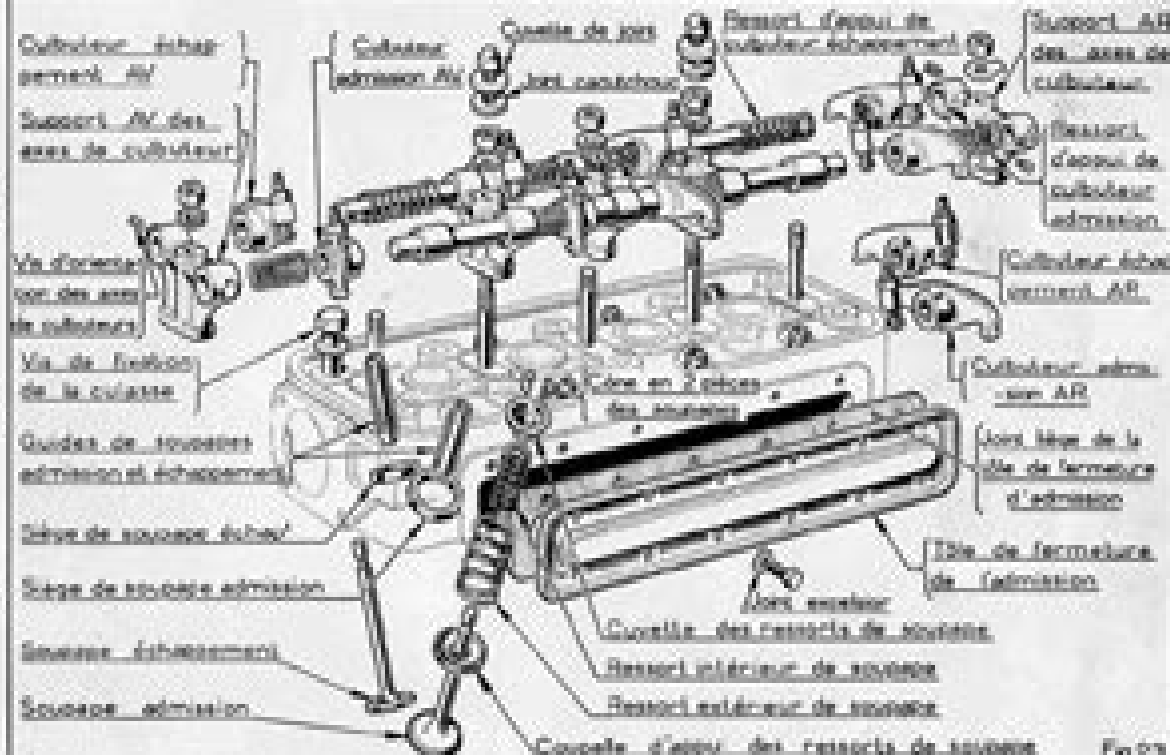
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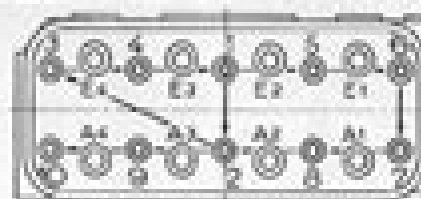
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Fig 23



ORDRE DE SERRAGE DES ECROUS DE FIXATION DE LA CULASSE

AVANT DU
MOTEUR



NUMÉRO DES
CYLINDRES



Fig 24

PRECAUTIONS A PRENDRE

- Appui et serrage progressif des vis en plusieurs stades. Le moteur étant froid, rampe de culbuteurs enlevée et à l'aide de la clé dynamométrique.
- Serrage de toutes les vis avec couple de serrage de még 5.
- Serrage des vis 1, 2, 3, 4, 1, 5, 6, 7, 8, 2, 9 et 10 mais avec un couple de még 7.

NB. Les vis 1 et 2 seront donc serrées 3 fois.

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