

CITOARC VRD welding machines have been designed to meet the most demanding conditions for on-site welding applications, offering reliable operation and high duty cycle. Each machine features the special Voltage Reduction Device (VRD) for increased safety when used in mines, shipyards and petrochemical plant.

### Specification

- Rugged on site concept.
- Hot Start function and anti-sticking device.
- Arc Force regulation on front panel.
- Suitable for rutile, basic and cellulose electrodes.
- TiG lift+ device including up slope and down slope regulation & TiG exit fuzzy method (arc extinguishing).
- Ergonomic handles (easy lifting and rolling of the cables).
- Digital display of parameters.
- Generator compatible.
- Remote control plug.
- VRD for increased safety.



TiG lift +



GENERATOR COMPATIBLE



THREE-PHASE



WARRANTY 2 YEARS

### Technical features

| CITOARC 2200i VRD             |                               |
|-------------------------------|-------------------------------|
| Power supply                  | 3 phases 400 V (±20%) 50/60Hz |
| Effective primary consumption | 9 A                           |
| Max primary consumption       | 14 A                          |
| No load voltage               | 105 V (14                     |
| Secondary current range       | 5 - 220 A                     |
| DutyCycle: 10mn 40°C at 35%   | 220 A (at 40%)                |
| DutyCycle: 10mn 40°C at 60%   | 190 A                         |
| DutyCycle: 10mn 40°C at 100%  | 150 A                         |
| Control connection            | 13 mm                         |
| Consumable Diameter Range     | 1,6 - 5,0 mm                  |
| Protection index              | IP 23                         |
| Protection class              | H                             |
| Dimensions (LxHx) mm          | 250 x 470 x 450               |
| Weight kg                     | 19                            |
| Standard                      | EN 60974-1 / EN 60974-10      |

#### ► Delivery equipment

Power source and ground cable

#### ► Items codes

W00026684 - CITOARC 2200i VRD CITOARC2200-3PH-I

#### ► Options

W00042066 - COMMANDE MANUELLE 10 M

W000075730 - UNIVERSAL TROLLEY UNIVERSAL TROLLEY ALL INVERTER

#### ► Associated tools

W00026684 - WELDLINE KIT 25C50

#### ► Environnement & protections

W000278910 - CHAMBLISON VO

W000010419 - WELDING GLOVES STOPCALOR+

# Oerlikon Citoarc Manual

**Hongru Du**



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