

2-2. TIGHTENING TORQUE

Location	Size	Tightening torque kg-m (ft-lbs)
Engine body		
Main bearing cap bolt	M14 × 1.5	16.5 – 17.5 (119.4 – 126.6)
Connecting rod bolt/nut	M11 × 1.25	① 3.9 – 4.1 (28.2 – 29.7) ② 40 – 45°
Flywheel bolt	M14 × 1.5	15 – 17 (109 – 123)
Crank pulley bolt	M16 × 1.5	16 – 17 (116 – 123)
Oil strainer mounting bolt	M8 × 1.25	1.6 – 1.9 (11.6 – 13.7)
Rear oil seal retainer mounting bolt	M8 × 1.25	1.6 – 2.1 (11.6 – 15.2)
Oil pump mounting bolt	M8 × 1.25	1.6 – 2.1 (11.6 – 15.2)
Water pump mounting bolt	M8 × 1.25	1.6 – 2.1 (11.6 – 15.2)
Cam sprocket mounting bolt	M12 × 1.25	13.5 – 14.5 (97.7 – 104.9)
Rocker shaft bolt	M8 × 1.25	1.6 – 1.9 (11.6 – 13.7)
Rocker cover bolt	M6 × 1.0	0.1 – 0.3 (0.7 – 2.2)
Oil pump mounting nut	M8 × 1.0	1.6 – 2.1 (11.6 – 15.2)
Chain guide bolt	M6 × 1.0	0.64 – 0.85 (4.63 – 6.15)
Front cover bolt	M8 × 1.25	1.6 – 2.1 (11.6 – 15.2)
Blow-by control valve	PT ³ /4-19	2.0 – 3.0 (14.5 – 21.7)
Oil pan drain plug	M12 × 1.25	3.0 – 4.0 (21.7 – 28.9)
Oil pan mounting bolt/nut	M6 × 1.0	0.64 – 0.85 (4.63 – 6.15)
Oil filter stud	M18 × 1.5	3.0 – 4.0 (21.7 – 28.9)
Cylinder head bolt	M10 × 1.5	① 3 (21.7) ② 6.3±0.5 (45.6±3.6) ③ 0 (loosen) ④ 3 (21.7) ⑤ 69 – 74°
Blind cover (oil work bolt)	M8 × 1.25	2.1 – 2.7 (15.2 – 19.5)
Oil filter	—	1.5 – 2.1 (10.9 – 15.2)
Valve rocker adjust nut	M8 × 1.0	1.6 – 2.2 (11.6 – 15.9)
Intake and exhaust valve system		
Intake manifold mounting bolt and nut	M8 × 1.25	1.6 – 1.9 (11.6 – 13.7)
Exhaust manifold mounting bolt and nut	M11 × 1.25	2.8 – 3.2 (20.3 – 23.1)
Carburetor mounting bolt	M8 × 1.25	1.6 – 2.1 (11.6 – 15.2)
Sensor and others		
Spark plug	M14 × 1.25	2.0 – 3.0 (14.5 – 21.7)
Distributor mounting bolt	M8 × 1.25	0.95 – 1.1 (6.87 – 7.96)
Water outlet mounting bolt	M8 × 1.25	2.1 – 2.7 (15.2 – 19.5)
Water inlet mounting bolt	M8 × 1.25	2.1 – 2.7 (15.2 – 19.5)
Alternator adjust bar mounting bolt	M8 × 1.25	1.6 – 1.9 (11.6 – 13.7)
Alternator bracket mounting bolt	M10 × 1.5	3.1 – 3.7 (22.4 – 26.8)
Starter motor mounting bolt	M10 × 1.5	4.0 – 4.5 (28.9 – 32.6)

Nissan Tb42 Gasolone Engine Workshop Service Manual

Clemens Wendtner



Nissan Tb42 Gasolone Engine Workshop Service Manual:

Nissan Tb42 Gasolone Engine Workshop Service Manual Book Review: Unveiling the Magic of Language

In a digital era where connections and knowledge reign supreme, the enchanting power of language has be more apparent than ever. Its ability to stir emotions, provoke thought, and instigate transformation is actually remarkable. This extraordinary book, aptly titled "**Nissan Tb42 Gasolone Engine Workshop Service Manual**," compiled by a highly acclaimed author, immerses readers in a captivating exploration of the significance of language and its profound impact on our existence. Throughout this critique, we will delve in to the book is central themes, evaluate its unique writing style, and assess its overall influence on its readership.

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