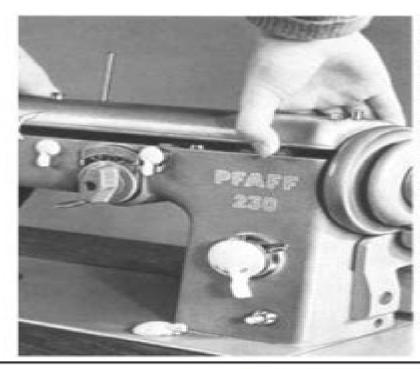


the front and then the rear set screws (82) in the feed dog can be reached with a screw driver and taken out. Replace the ordinary feed dog with feed dog (26889) which permits of a stitch width of "\". Before tightening the screws firmly, slip on needle plate (26888) and check whether the feed dog moves freely in the feed slot. After mounting the new needle plate, screw on matching presser foot (51051).

To make two-needle ornamentations, the machine has to be fitted with a twin-needle clamp (105381 x 2.0), part of the extra accessories, for a needle gauge of 1/44". It is secured on the needle bar by means of set screw d (Fig. 9).



Removing the Top Cover

After removing the top cover, all oiling points in the arm of the machine can be reached and the assemblies in the arm be adjusted.

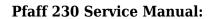
Two studs hold the top cover in position on the arm casting. To remove the cover, proceed as follows:

Engage the bobbin winder, tilt the cover back, then forward, and pull it up simultaneously (Fig. 10). Do not try to lift the cover off perpendicularly. On page 76 is explained how to remove the top cover from the PFAFF Automatics.

Fig. 16

Pfaff 230 Service Manual

PT Brinkman



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Table of Contents Pfaff 230 Service Manual

- 1. Understanding the eBook Pfaff 230 Service Manual
 - The Rise of Digital Reading Pfaff 230 Service Manual
 - Advantages of eBooks Over Traditional Books
- 2. Identifying Pfaff 230 Service Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
- 3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Pfaff 230 Service Manual
 - User-Friendly Interface
- 4. Exploring eBook Recommendations from Pfaff 230 Service Manual
 - Personalized Recommendations
 - Pfaff 230 Service Manual User Reviews and Ratings
 - Pfaff 230 Service Manual and Bestseller Lists

- 5. Accessing Pfaff 230 Service Manual Free and Paid eBooks
 - Pfaff 230 Service Manual Public Domain eBooks
 - Pfaff 230 Service Manual eBook Subscription Services
 - Pfaff 230 Service Manual Budget-Friendly Options
- 6. Navigating Pfaff 230 Service Manual eBook Formats
 - o ePub, PDF, MOBI, and More
 - Pfaff 230 Service Manual Compatibility with Devices
 - Pfaff 230 Service Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Pfaff 230 Service Manual
 - Highlighting and Note-Taking Pfaff 230 Service Manual
 - Interactive Elements Pfaff 230 Service Manual
- 8. Staying Engaged with Pfaff 230 Service Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Pfaff 230 Service Manual
- 9. Balancing eBooks and Physical Books Pfaff 230 Service Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Pfaff 230 Service Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Pfaff 230 Service Manual
 - Setting Reading Goals Pfaff 230 Service Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Pfaff 230 Service Manual
 - Fact-Checking eBook Content of Pfaff 230 Service Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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