

NIBCO CHEMICAL RESISTANCE GUIDE FOR VALVES & FITTINGS

INTRODUCTION

This chemical resistance guide has been compiled to assist the piping system designer in selecting chemical resistant materials. The information given is intended as a guide only. Many conditions can affect the material choices. Careful consideration must be given to temperature, pressure and chemical concentrations before a final material can be selected.

Thermoplastics' and elastomers' physical characteristics are more sensitive to temperature than metals. For this reason, a rating chart has been developed for each.

MATERIAL RATINGS FOR THERMOPLASTICS & ELASTOMERS

Temp. in °F	= "A" rating, maximum temperature which is recommended, resistant under normal conditions
B to Temp. in °F	= Conditional resistance, consult factory
C	= Not recommended
Blank	= No data available

MATERIAL RATINGS FOR METALS

A	= Recommended, resistant under normal conditions
B	= Conditional, consult factory
C	= Not recommended
Blank	= No data available

Temperature maximums for thermoplastics, elastomers and metals should always fall within published temp/pressure ratings for individual valves. **THERMOPLASTICS ARE NOT RECOMMENDED FOR COMPRESSED AIR OR GAS SERVICE.**

This guide considers the resistance of the total valve assembly as well as the resistance of individual trim and fitting materials. The rating assigned to the valve body plus trim combinations is always that of the least resistant part. In the cases where the valve body is the least resistant, there may be conditions under which the rate of corrosion is slow enough and the mass of the body large enough to be usable for a period of time. Such use should always be determined by test before installation of the component in a piping system.

In the selection of a butterfly valve for use with a particular chemical, the liner, disc, and stem must be resistant. All three materials should carry a rating of "A." The body of a properly functioning butterfly valve is isolated from the chemicals being handled and need not carry the same rating.

THERMOPLASTICS & ELASTOMERS

ABS — Acrylonitrile Butadiene Styrene Class 4-2-2 conforming to ASTM D1788 is a time-proven material. The smooth inner surface and superior resistance to deposit formation makes ABS drain, waste, and vent material ideal for residential and commercial sanitary systems. The residential DWV system can be exposed in service to a wide temperature span. ABS-DWV has proven satisfactory for use from -40°F to 180°F. These temperature variations can occur due to ambient temperature or the discharge of hot

liquids into the system. ABS-DWV is very resistant to a wide variety of materials ranging from sewage to commercial household chemical formulations. ABS-DWV is joined by solvent cementing or threading and can easily be connected to steel, copper, or cast iron through the use of transition fittings.

CPVC — Chlorinated Polyvinyl Chloride Class 23447-B, formerly designated Type IV, Grade 1 conforming to ASTM D-1784, has physical properties at 73°F similar to those of PVC, and its chemical resistance is similar to or generally better than that of PVC. CPVC, with a design stress of 2000 psi and maximum service temperature of 210°F, has proven to be an excellent material for hot corrosive liquids, hot or cold water distribution, and similar applications above the temperature range of PVC. CPVC is joined by solvent cementing, threading or flanging.

PP (Polypropylene) — Type 1 Polypropylene is a polyolefin, which is lightweight and generally high in chemical resistance. Although Type 1 polypropylene conforming to ASTM D-2146 is slightly lower in physical properties compared to PVC, it is chemically resistant to organic solvents as well as acids and alkalis. Generally, polypropylene should not be used in contact with strong oxidizing acids, chlorinated hydrocarbons, and aromatics. With a design stress of 1000 psi at 73° F, polypropylene has gained wide acceptance where its resistance to sulfur-bearing compounds is particularly useful in salt water disposal lines, crude oil piping, and low pressure gas gathering systems. Polypropylene has also proved to be an excellent material for laboratory and industrial drainage where mixtures of acids, bases, and solvents are involved. Polypropylene is joined by the thermo-seal fusion process, threading or flanging. At 180°F, or when threaded, PP should be used for drainage only at a pressure not exceeding 20 psi.

PVC — Polyvinyl Chloride Class 12454-B, formerly designated Type 1, Grade 1. PVC is the most frequently specified of all thermoplastic materials. It has been used successfully for over 30 years in such areas as chemical processing, industrial plating, chilled water distribution, deionized water lines, chemical drainage, and irrigation systems. PVC is characterized by high physical properties and resistance to corrosion and chemical attack by acids, alkalis, salt solutions, and many other chemicals. It is attacked, however, by polar solvents such as ketones, some chlorinated hydrocarbons and aromatics. The maximum service temperature of PVC is 140°F. With a design stress of 2000 psi, PVC has the highest long-term hydrostatic strength at 73°F of any of the major thermoplastics being used for piping systems. PVC is joined by solvent cementing, threading, or flanging.

PVDF (Polyvinylidene Fluoride) — KEM-TEMP (KYNAR®) is a strong, tough and abrasion-resistant fluorocarbon material. It resists distortion and retains most of its strength to 280°F. It is chemically resistant to most acids, bases, and organic solvents and is ideally suited for handling wet or dry chlorine, bromine and other halogens. No other solid thermoplastic piping components can approach the combination of strength, chemical resistance and working temperatures of PVDF. PVDF is joined by the thermo-seal fusion process, threading or flanging.

EPDM — EPDM is a terpolymer elastomer made from ethylene-propylene diene monomer. EPDM has good abrasion and tear resistance and offers excellent chemical resistance to a variety of acids and alkalis. It is susceptible to attack by oils and is not recommended for applications involving petroleum oils, strong

Nibco Chemtrol Resistance Guide

R Barnett



Nibco Chemtrol Resistance Guide:

The Top Books of the Year Nibco Chemtrol Resistance Guide The year 2023 has witnessed a noteworthy surge in literary brilliance, with numerous captivating novels captivating the hearts of readers worldwide. Lets delve into the realm of top-selling books, exploring the captivating narratives that have enthralled audiences this year. The Must-Read : Colleen Hoovers "It Ends with Us" This heartfelt tale of love, loss, and resilience has captivated readers with its raw and emotional exploration of domestic abuse. Hoover expertly weaves a story of hope and healing, reminding us that even in the darkest of times, the human spirit can prevail. Uncover the Best : Taylor Jenkins Reids "The Seven Husbands of Evelyn Hugo" This captivating historical fiction novel unravels the life of Evelyn Hugo, a Hollywood icon who defies expectations and societal norms to pursue her dreams. Reids captivating storytelling and compelling characters transport readers to a bygone era, immersing them in a world of glamour, ambition, and self-discovery. Nibco Chemtrol Resistance Guide : Delia Owens "Where the Crawdads Sing" This captivating coming-of-age story follows Kya Clark, a young woman who grows up alone in the marshes of North Carolina. Owens weaves a tale of resilience, survival, and the transformative power of nature, captivating readers with its evocative prose and mesmerizing setting. These popular novels represent just a fraction of the literary treasures that have emerged in 2023. Whether you seek tales of romance, adventure, or personal growth, the world of literature offers an abundance of compelling stories waiting to be discovered. The novel begins with Richard Papen, a bright but troubled young man, arriving at Hampden College. Richard is immediately drawn to the group of students who call themselves the Classics Club. The club is led by Henry Winter, a brilliant and charismatic young man. Henry is obsessed with Greek mythology and philosophy, and he quickly draws Richard into his world. The other members of the Classics Club are equally as fascinating. Bunny Corcoran is a wealthy and spoiled young man who is always looking for a good time. Charles Tavis is a quiet and reserved young man who is deeply in love with Henry. Camilla Macaulay is a beautiful and intelligent young woman who is drawn to the power and danger of the Classics Club. The students are all deeply in love with Morrow, and they are willing to do anything to please him. Morrow is a complex and mysterious figure, and he seems to be manipulating the students for his own purposes. As the students become more involved with Morrow, they begin to commit increasingly dangerous acts. The Secret History is a exceptional and suspenseful novel that will keep you speculating until the very end. The novel is a cautionary tale about the dangers of obsession and the power of evil.

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