



SECTION 3 - MAINTENANCE

NIIGATA

3.2 CLEARANCE AND BORE TABLE

3-2-0.5

NO	Description	MO	L.A	L.R	Sketch, Remarks
	Over size of the grooves 3&2 1st compression ring 2nd compression ring •Piston pin bore diameter	$+0.25$ $2.0 +0.20$ $+0.25$ $2.0 +0.20$ $+0.06$ $110 +0.05$	—	—	
8	Piston pin diameter	$+0.04$ $110 +0.04$	109.90	109.94	
9	Connecting rod	—	0.1	—	
	•Minimum out-of-round of big end bore $\frac{D-A}{2}$	OV	0.1	—	
	•Bearing clearance (big end)	0.35 ~ 0.25	0.35	—	
	•Bearing inner diameter (big end)	$+0.22$ $235 +0.15$	—	—	
	•Piston pin bushing inner diameter	$+0.17$ $110 +0.14$	—	—	
	•Piston pin to bushing clearance	0.15 ~ 0.17	0.3	—	

Niigata Engine Maintenance Manual

Sabine Zange



Niigata Engine Maintenance Manual:

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