

# 913-C6-7 3.1, FWD 71 DRIVEABILITY AND EMISSIONS

An A.I.R. system is required on all engines with a carburetor. The A.I.R. system is designed to maintain the temperature of the carburetor. The system is designed to maintain the temperature of the carburetor. The system is designed to maintain the temperature of the carburetor.

## DIAGNOSIS

The diagnosis of the A.I.R. system is covered in CHART C-4 on the next document.

## OPERATIONAL CHECKS

### A.I.R. System Pump

1. The air pump is a positive displacement unit which is mechanically lubricated and requires a periodic maintenance.
2. Inspect the pump for approximately 100 psi and observe air flow from pump. The flow should be visible in approximately 100 psi in normal operation. If air flow does not increase at all, proceed to pump failure.

### Inspect

For proper drive belt tension.

1. For a faulty pressure relief valve. Air flow is heard leaking with the pump running.

**NOTICE:** If the engine or carburetor temperature is to be checked with engine in high speed operation, the pressure relief valve should be checked off or pressure should be entering the pump.

**NOTICE:** The A.I.R. system is not inherently self-cleaning. Under normal conditions, the pump is clean and engine speed remains. To determine if maintenance is the best of the air injection system, check the engine with the pump drive belt removed. If excessive noise and air flow with the belt removed, proceed as follows:

### Inspect

For correct timing.

1. Hoses, tubes and all connections for total belt proper routing.
2. For air flow from carburetor valve.
3. Pump for proper mounting and belt tension.
4. If no improvement noted, and the A.I.R. system pump valve is still inoperative, replace air injection pump.

**NOTICE:** Do not oil pump.

## Remove or Disconnect

### Inspect

1. Inspect for deterioration of hoses.
2. Inspect for connections, and observe for air flow routing. Inspect for air flow routing.
3. If air is trapped in the pressure relief valve or if a hose or pipe has been disconnected in the pressure side, the carburetor should be checked for leaks with a spray. Monitor air flow in pump running. Hoses and all connections.

## A.I.R. System Check Valve

### Inspect

1. Check valve should be inspected whenever air is disconnected from a check valve. Assume that valve failure is responsible for all trouble symptoms and basic causes of having exhaust gases in the carburetor-check valve failure.
2. Disconnect the check valve forward from the carburetor, attempt to suck back through the valve. Flow should only be in one direction to establish. Replace valve when necessary properly.

## ON-VEHICLE SERVICE

## TEST SET

## Remove or Disconnect

1. Inspect for the pump, or make or disconnect engine. Inspect. When installing, use a new or used and fully secured in pressure compressor, A.I.R. pump, generator, control valve.

## A.I.R. SYSTEM PUMP

## Remove or Disconnect

1. Turn pump pulley from turning by connecting ground, then loosen pump pulley bolt.
2. Loosen belt, holding pump for mounting. Remove pump from engine.
3. Turn belt out of the way, then remove pump, hoses, and electrical connections.
4. Valve and pump.
5. Disconnect, then install new pump and pump pulley.

## Install or Connect

1. Be properly, and tighten mounting bolts.

# DRIVEABILITY AND EMISSIONS 3.1, FWD 71 913-C6-8

1. Hoses, vacuum and electrical connections, and control valve.
2. New filter for on pump belt.
3. Hoses and pump pulley against centrifugal filter box.
4. Pump pulley belt and tighten equally to 10 ft. lb. (13.6 N. m). This will compress the centrifugal filter box onto the pump belt. Do not drive filter box on with a hammer. A slight amount of interference with the bearing face is normal. After a new filter box has been installed, it may require some initial operation or until 4500 rev/min. for two weeks. This may require a short period of pump operation at various engine speeds.
4. Pump drive belt and adjust.
1. Check air injection system for proper operation (see CHART C-4).

## A.I.R. SYSTEM CONTROL VALVE

## Remove or Disconnect

1. Negative battery cable.
2. Air outlet hoses from valve.
3. Adapter.
4. Electrical connections and vacuum hoses from valve.
5. Control valve.

## Install or Connect

1. Control valve.
2. Electrical connections and vacuum hoses.
3. Adapter.
4. Air hoses to valve.
5. Battery ground cable.
6. Check system operation (see CHART C-4).

## Important

1. Before starting engine, follow the "Idle Learn Procedure" as follows:
    1. Install Test I test tool.
    2. Ignition "OFF", engine "OFF".
    3. Select "VAC" SYSTEM, then "SOLE LEARN" in the "NOC TEST" mode.
    4. Proceed with idle learn as directed.
- This procedure allows the ECM memory to be updated with the correct VAC valve profile position for the vehicle, and provides for a stable idle speed.

1. Check system operation (see CHART C-4).

## A.I.R. SYSTEM CHECK VALVE

## Remove or Disconnect

1. Any parts required for access.
2. Release clamp and disconnect air hoses from check valve.
3. Uncover check valve from air injection pipe.

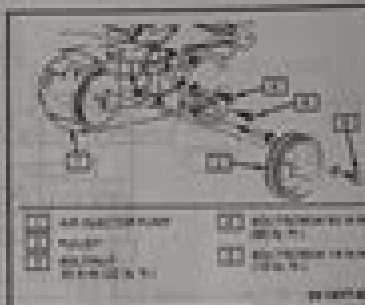


Figure 913-2 Air Pump Assembly

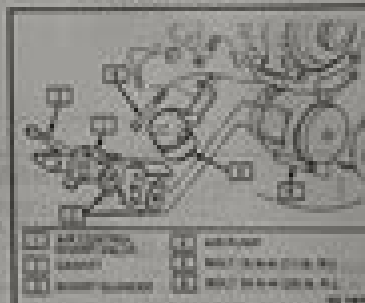


Figure 913-3 Control Valve Service

## Install or Connect

1. Secure check valve without injection pipe.
2. Position air hoses on check valve and secure with clamp.
3. And parts removed for access.

## PARTS INFORMATION

PART NAME	GROUP
Bracket, A.I.R. Inj. Pump (Pump)	1.655
Bracket, A.I.R. Inj. Pump (Pulley)	1.655
Gasket, A.I.R. Check Valve	1.671
Hose, A.I.R. Inj. Check Valve	1.675
Pipe, A.I.R. Inj. Check Valve	1.680
Pipe, A.I.R. Inj. Check Valve	1.675
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# Pontiac Grand Prix Service Manual

**J Dewey**





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