



1

Engine

12

Crankshaft

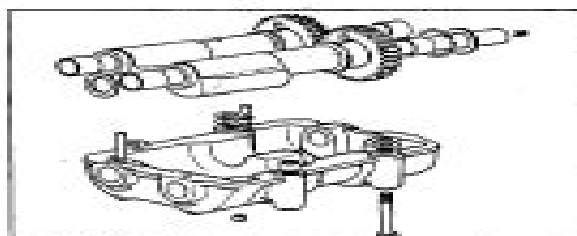


Fig. 37 - Counterbalance weights assembly components.

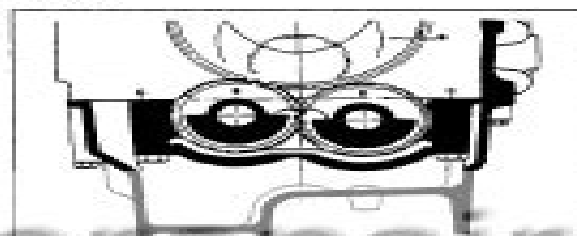


Fig. 38 - Counterbalance weights assembly.

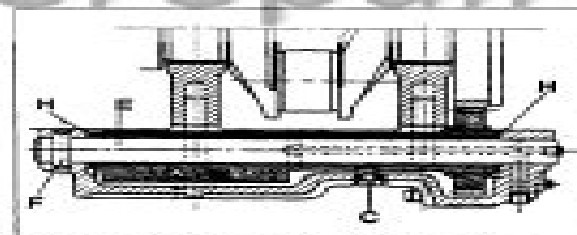


Fig. 39 - Counterbalance weights' section.

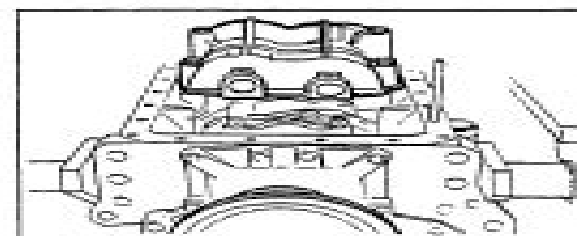


Fig. 40 - Counterbalance weights installed on engine.

## FRUTTETO 75 - 85 II

### Counterbalance weights for 4-cylinder engines

#### Specifications

|                                                                                          |    |             |
|------------------------------------------------------------------------------------------|----|-------------|
| end play of weights                                                                      | mm | 0.1 + 0.43  |
| backlash between the teeth of the weights and those of the crown wheel on the crankshaft | mm | 0.20 + 0.25 |
| bushing nominal diameter                                                                 | mm | 26 ± 0.03   |
| maximum wear                                                                             | mm | 26.150      |

#### Checks

Check the conditions of the internal surface of the weights' bushings.

Make sure that bushings' internal diameter does not exceed the prescribed values. Otherwise, replace them.

Once the bushings have been installed, they should be bored in order to bring them to the diameter prescribed in the related specifications table.

#### Installing and timing

Position the weights marked by the letter S in the seat of its appropriate support, then position weight D so that the engraved teeth coincide, as shown in figure.

Install pins E, at the same time inserting shoulder washers H as appropriate.

Verify that the weights' end play is 0.1 to 0.43 mm.

Complete the installation by fastening the pin using lockpins F and the weights by means of screws C.

Fit the support complete with weights under the engine block so that the engraved teeth of weight S engages between the two engraved teeth of crown wheel B of the crankshaft. In addition, fit a number of shims G enough to obtain a clearance of 0.20 to 0.25 between the teeth of the crankshaft crown wheel and those of weight S.

Remove screw C and lock the screws fastening the weight support to the engine block, applying some Loctite 242.

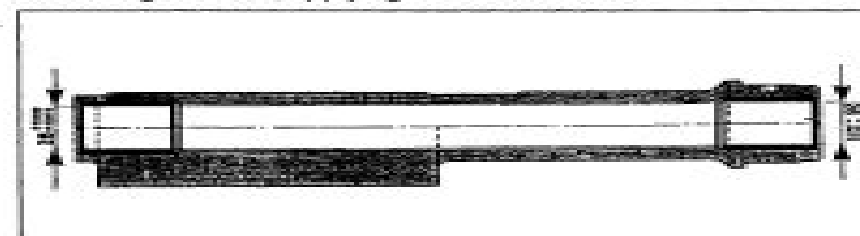


Fig. 41 - Installing weights' bushings.

# Same Frutteto Service Manual

**R Sanford**



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## **Table of Contents Same Frutteto Service Manual**

1. Understanding the eBook Same Frutteto Service Manual
  - The Rise of Digital Reading Same Frutteto Service Manual
  - Advantages of eBooks Over Traditional Books
2. Identifying Same Frutteto Service Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Same Frutteto Service Manual
  - User-Friendly Interface
4. Exploring eBook Recommendations from Same Frutteto Service Manual
  - Personalized Recommendations
  - Same Frutteto Service Manual User Reviews and Ratings
  - Same Frutteto Service Manual and Bestseller Lists

5. Accessing Same Frutteto Service Manual Free and Paid eBooks
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  - Same Frutteto Service Manual eBook Subscription Services
  - Same Frutteto Service Manual Budget-Friendly Options
6. Navigating Same Frutteto Service Manual eBook Formats
  - ePub, PDF, MOBI, and More
  - Same Frutteto Service Manual Compatibility with Devices
  - Same Frutteto Service Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Same Frutteto Service Manual
  - Highlighting and Note-Taking Same Frutteto Service Manual
  - Interactive Elements Same Frutteto Service Manual
8. Staying Engaged with Same Frutteto Service Manual
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Same Frutteto Service Manual
9. Balancing eBooks and Physical Books Same Frutteto Service Manual
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Same Frutteto Service Manual
10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
11. Cultivating a Reading Routine Same Frutteto Service Manual
  - Setting Reading Goals Same Frutteto Service Manual
  - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Same Frutteto Service Manual
  - Fact-Checking eBook Content of Same Frutteto Service Manual
  - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

#### 14. Embracing eBook Trends

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- Interactive and Gamified eBooks

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web about board of health professions an eighteen member board with representatives from each of the 13 health regulatory boards and five citizen members one of the chief responsibilities of the board is to advise the department of health professions dhp director the secretary of health and human resources the governor and the general

*virginia board of health professions calendar* - Feb 26 2022

web board of health professions email bhp dhp virginia gov leslie l knachel executive director department of health professions perimeter center 9960 mayland drive suite 300 henrico virginia 23233 1463 office hours monday friday 8 15am 5 00pm except

virginia board of health professions contact us - Jul 02 2022

web virginia board of health professions 9960 mayland drive suite 300 henrico va 23233 1463 phone 804 597 4216 fax 804 977 1955 email bhp dhp virginia gov hours mon fri 8 15 to 5 00 except for holidays board staff leslie l knachel executive director bhp dhp virginia gov laura jackson board analyst bhp dhp virginia gov

**virginia board of health professions faq** - Nov 06 2022

web what is the board of health professions an eighteen member board with representatives from each of the 13 health regulatory boards and five citizen members from across the state

virginia board of pharmacy virginia department of health professions - Oct 05 2022

web dec 29 2022 the virginia board of pharmacy consists of a 10 member board as well as administrative enforcement licensing and support staff we license and regulate pharmacists pharmacy technicians pharmacies numerous other professions and facilities the complete listing can be found here

**board of health commissioner virginia department of health** - Dec 27 2021

web bylaws public participation policy at the board s quarterly meeting on june 1 2017 michael fraser phd cae executive director of the association of state and territorial health officials briefed the board on the ongoing efforts in congress to repeal repair replace the affordable care act population health

virginia department of health professions - Aug 15 2023

web an executive branch agency in the health and human resources secretariat dhp is composed of virginia s 13 health regulatory boards the board of health professions the prescription monitoring program and the health practitioners monitoring program dhp licenses and regulates over 500 000 healthcare practitioners across 62 professions