- 14. Know when and why an Ammeter is placed in a circuit.
- 15. Know about solenoid devices and their uses.
- 16. What does an "infinite" reading in a solenoid coil show?
- 17. Understand Logic Gates.
- 18. Ohm's Law

## Preventative Maintenance Knowledge:

- Procedures that you should go through prior to even touching a machine for repair.
- 2. Difference between Preventative Maintenance and Predictive Maintenance
- Know how to properly conduct PM's on roller chains and gear couplings.
- 4. How to avoid tap breakage.

## Mechanical, Pneumatics and Hydraulics Knowledge:

- 1. Rotations of a three phase motor
- 2. Arc flash/blast
- Know fractions and the difference between two, which will be given to you.
- 4. Pneumatic systems and the proper way to start troubleshooting when inoperative
- 5. How to control air pressure
- 6. Know about valves and their proper use: Check Valve, gate valve, globe valve, ball valve
- 7. Know how to repair a drive sprocket if given the number of teeth for either the large or small sprocket unit.
- Know different types of bearings and their uses.
- 9. What to do when repairing a shaft run-out
- 10. Know how to remove air from a closed Hydraulics System.
- 11. Know how to properly install a control valve.
- 12. Know what types of fuses are used for motor protection.

## PLC Knowledge:

- Understand the output interface module in a PLC system and what they connect to.
- Know when calculations are made in a PLC.
- Know when to replace the PLC processor card.
- 4. Know when to replace the PLC output card.
- 5. Know when to reload the PLC memory.
- Know when to replace the PLC output device.

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**R Sandford** 

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### **Table of Contents Plant Maintenance Technologist California Study Guide**

- 1. Understanding the eBook Plant Maintenance Technologist California Study Guide
  - The Rise of Digital Reading Plant Maintenance Technologist California Study Guide
  - Advantages of eBooks Over Traditional Books
- 2. Identifying Plant Maintenance Technologist California Study Guide
  - Exploring Different Genres
  - o Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
- 3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Plant Maintenance Technologist California Study Guide
  - User-Friendly Interface
- 4. Exploring eBook Recommendations from Plant Maintenance Technologist California Study Guide
  - Personalized Recommendations
  - Plant Maintenance Technologist California Study Guide User Reviews and Ratings

- Plant Maintenance Technologist California Study Guide and Bestseller Lists
- 5. Accessing Plant Maintenance Technologist California Study Guide Free and Paid eBooks
  - Plant Maintenance Technologist California Study Guide Public Domain eBooks
  - Plant Maintenance Technologist California Study Guide eBook Subscription Services
  - o Plant Maintenance Technologist California Study Guide Budget-Friendly Options
- 6. Navigating Plant Maintenance Technologist California Study Guide eBook Formats
  - o ePub, PDF, MOBI, and More
  - Plant Maintenance Technologist California Study Guide Compatibility with Devices
  - Plant Maintenance Technologist California Study Guide Enhanced eBook Features
- 7. Enhancing Your Reading Experience
  - o Adjustable Fonts and Text Sizes of Plant Maintenance Technologist California Study Guide
  - Highlighting and Note-Taking Plant Maintenance Technologist California Study Guide
  - o Interactive Elements Plant Maintenance Technologist California Study Guide
- 8. Staying Engaged with Plant Maintenance Technologist California Study Guide
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Plant Maintenance Technologist California Study Guide
- 9. Balancing eBooks and Physical Books Plant Maintenance Technologist California Study Guide
  - Benefits of a Digital Library
  - o Creating a Diverse Reading Collection Plant Maintenance Technologist California Study Guide
- 10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
- 11. Cultivating a Reading Routine Plant Maintenance Technologist California Study Guide
  - Setting Reading Goals Plant Maintenance Technologist California Study Guide
  - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Plant Maintenance Technologist California Study Guide
  - Fact-Checking eBook Content of Plant Maintenance Technologist California Study Guide
  - Distinguishing Credible Sources

- 13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
- 14. Embracing eBook Trends
  - Integration of Multimedia Elements
  - Interactive and Gamified eBooks

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