

When $k_1 = k_2$ the (Counterintuitive?) result is that the same size of MFR and PFR will maximize the concentration of R (the intermediate product): $C_{R, \max}$ is higher in the PFR, but the volumes are the same!

My solution (partly graphical) showed that $V_{PFR} \approx 153 \text{ L}$ while $V_{MFR} \approx 167 \text{ L}$. In fact, they should be identical! ^(?)

Here is the justification (after Kelly Caputo pointed it out to me... Thanks, Kelly!!!):

$$\tau_{MFR, \text{opt}} = \frac{1}{\sqrt{R_1 R_2}} = \underline{10 \text{ min (OK)}} \quad \frac{V_{PFR} = V_{MFR} = 167 \text{ L}}{\nearrow}$$

(eq. 8.15)

For the PFR, we use L'Hôpital's theorem

$$\tau_{PFR, \text{opt}} = \lim_{R_2/k_1 \rightarrow 1} \frac{\ln\left(\frac{R_2}{R_1}\right)}{R_2 - R_1} = \frac{\lim\left(1 + \ln \frac{R_2}{R_1}\right)}{\lim(R_2)} = \frac{1}{R_2} = \underline{10 \text{ min}}$$

So, the important comment here, in agreement with Levenspiel's statement on p.176, is NOT ONLY that the MFR is "not much worse than" the PFR, But that in terms of activity - even though conversion is lower - the MFR does not have the typical size disadvantage as well. (vs. selectivity)

Please add this page to your [HW #6] Solution package!

Prentice Hall Chemistry 18 Practice Problem Answers

Didier Musso



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most students that knowledge base is riddled with a host of naïve notions misconceptions and alternative conceptions they have acquired throughout their lives To a considerable extent the job of the teacher is to coax out these ideas to help students understand how their ideas differ from the scientifically accepted view to assist as students restructure and reconcile their newly acquired knowledge and to provide opportunities for students to evaluate what they have learned and apply it in novel circumstances Clearly this prescription demands far more than most college and university scientists have been prepared for

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