

- c) Develop a part program for turning on CNC lathe for the component shown in Fig. 1 using ISO format. Use the tool path co-ordinates shown in Fig. 1. Neglect tool compensation. Assume suitable data if necessary. Speed of spindle 1000 rpm and feed 100 mm/min.

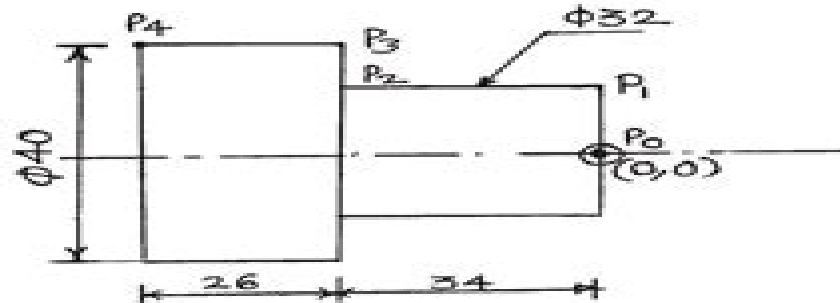


Fig. No. 1

- d) Develop a part program for CNC milling for the part shown in Fig. 2 using ISO format. Take spindle speed 800 rpm, feed 80 mm/min. Depth of slot 5 mm. Assume suitable data if necessary. Neglect cutter compensation.

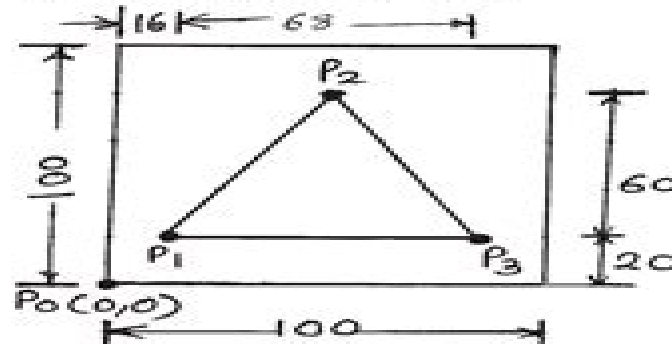


Fig. No. 2

- e) Select an engineering product manufactured by applying group technology principles. Write its part classification and coding.

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