

Reliant Robin 1973-1982 Workshop Manual



Figure 9 Replacing front cover oil seal

8 Fit new oil seal, using Tool No. RT1460 and drive handle, locating as shown in Figure 9.

9 With the aid of cranking tool Part No. RT1461 fit timing chain cover complete with gasket to cylinder block, securing with seven $\frac{1}{2}$ UNF bolts, two $\frac{1}{2}$ UNF nuts and washers (see Figure 10).

10 Replace camshaft pulley, water pump, belt fan belt, and secure alternator.

11 Replace radiator, reconnect hoses and refill the cooling system.



Figure 10 Timing chain cover

Operation 8 - Timing chain (with timing chain cover removed)

1 Release locking plate, unscrew two $\frac{1}{2}$ UNF

bolts, remove camshaft sprocket and lift off timing chain. Retain camshaft sprocket locking plate.

2 Fit new timing chain to camshaft and camshaft sprocket which can be secured to the camshaft using the locking plate and $\frac{1}{2}$ UNF bolts.

3 Check valve timing, ensuring that the timing mark on the camshaft sprocket aligns with the Woodruff key and on the crankshaft (see Figure 11).

4 Check the timing chain tensioner for wear and replace if necessary.



Figure 11 Aligning camshaft sprocket

Operation 9 - Camshaft sprocket (Timing chain cover and timing chain removed)

1 Ensure the timing mark on the camshaft sprocket aligns with the Woodruff key on the crankshaft to align No. 1 or No. 4 piston on TDC.

2 Release locking plate, unscrew two $\frac{1}{2}$ UNF bolts and locking plate.

3 Ensure that the timing mark on the camshaft sprocket aligns with the Woodruff key on the crankshaft (see Figure 11).

Operation 9 - Cylinder head removal

1 Disconnect battery

2 Unscrew two $\frac{1}{2}$ UNF nuts and disconnect exhaust downpipe from manifold.



Figure 12 Cylinder head

- 1 Cylinder head
- 2 Stud, manifold
- 3 Stud, manifold
- 4 Stud, water cover
- 5 Stud, water cover bracket
- 6 Gasket, cylinder head
- 7 Plug, oil seal end
- 8 Gasket, plug
- 9 Connection, to gas hose
- 10 Temperature transducer
- 11 Transducer
- 12 Water outlet branch
- 13 Gasket

- 14 Bolt, screw
- 15 Lockwasher
- 16 Bracket, petrol pipe bracket
- 17 Clip, steel to bracket
- 18 Screw, clip to bracket
- 19 Washer, cover
- 20 Gasket, water cover
- 21 Washer, cover to head
- 22 Nut, cover to head
- 23 Cap, oil filler
- 24 Stud, plug
- 25 Manifold, inlet
- 26 Stud, bolt to manifold

- 27 Nut, manifold
- 28 Lockwasher, manifold
- 29 Gasket, manifold
- 30 Manifold, exhaust
- 31 Stud, exhaust downpipe
- 32 Nut, manifold
- 33 Lockwasher, manifold
- 34 Stud, manifold
- 35 Nut, manifold
- 36 Washer, manifold
- 37 Gasket, manifold

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