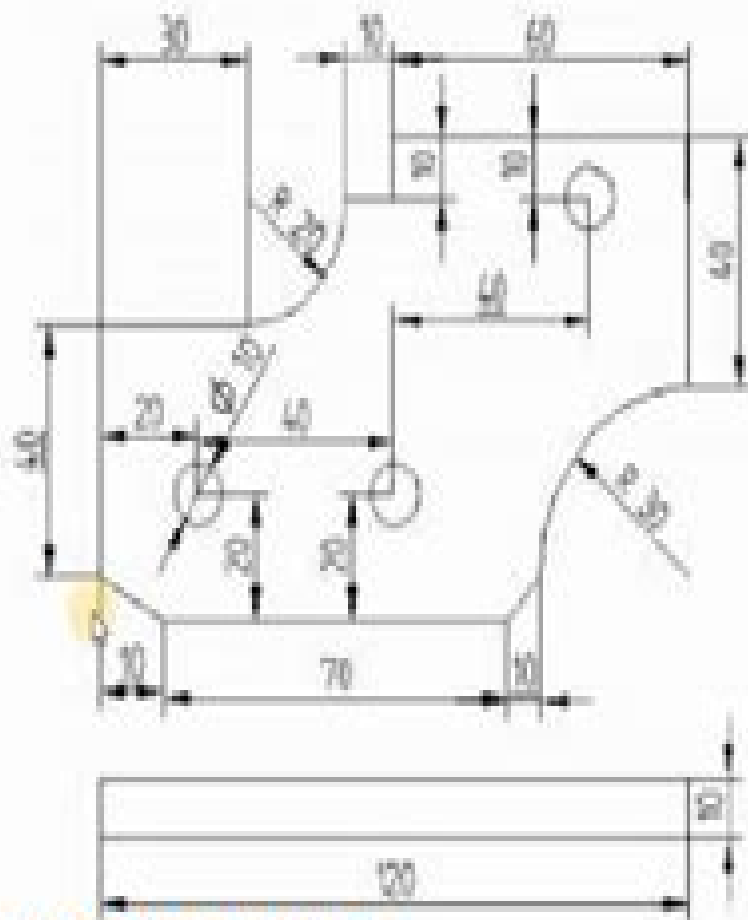


7) Write a manual part program for the profile as shown



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Note: All dimensions are in mm only

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G21 G90

G28 X0 Y0 Z0

M06 T0101

M03 S1000

M08

G00 X0 Y0 Z5

X-10 Y10

G42

G01 Z-10 F0.3

X10 Y0

X30

X50 Y50

G02 X120 Y40 Z-10 R10

G00 X120 Y00 Z5

G00 X50 Y00 Z5

G01 X00 Y70 Z-10 F0.3

G01 X50 Y70 Z-10 F0.3

G02 X10 Y50 Z-10 R20

G01 X0 Y50 Z-10 F0.3

G00 X-10 Y0 Z5

G40

G00 X-10 Y0 Z5

G00 X20 Y20 Z5

G01 Z-10 F0.3

G00 Z5

G00 X00 Y20

G01 Z-10 F0.3

G00 Z5

G00 X200 Y70

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Table of Contents Program Manual Cnc Milling

1. Understanding the eBook Program Manual Cnc Milling
 - The Rise of Digital Reading Program Manual Cnc Milling
 - Advantages of eBooks Over Traditional Books
2. Identifying Program Manual Cnc Milling
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Program Manual Cnc Milling
 - User-Friendly Interface
4. Exploring eBook Recommendations from Program Manual Cnc Milling
 - Personalized Recommendations
 - Program Manual Cnc Milling User Reviews and Ratings
 - Program Manual Cnc Milling and Bestseller Lists
5. Accessing Program Manual Cnc Milling Free and Paid eBooks
 - Program Manual Cnc Milling Public Domain eBooks
 - Program Manual Cnc Milling eBook Subscription Services
 - Program Manual Cnc Milling Budget-Friendly Options

6. Navigating Program Manual Cnc Milling eBook Formats
 - ePub, PDF, MOBI, and More
 - Program Manual Cnc Milling Compatibility with Devices
 - Program Manual Cnc Milling Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Program Manual Cnc Milling
 - Highlighting and Note-Taking Program Manual Cnc Milling
 - Interactive Elements Program Manual Cnc Milling
8. Staying Engaged with Program Manual Cnc Milling
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Program Manual Cnc Milling
9. Balancing eBooks and Physical Books Program Manual Cnc Milling
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Program Manual Cnc Milling
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Program Manual Cnc Milling
 - Setting Reading Goals Program Manual Cnc Milling
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Program Manual Cnc Milling
 - Fact-Checking eBook Content of Program Manual Cnc Milling
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements

- Interactive and Gamified eBooks

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