

Valve springs - vehicle, M50 and M50T engines

Fitted length	34.7 mm (1.37 in)
Load at fitted length	150 N (34.0 lbf) for 20.2 kgf
Number of active coils	4.5
Number of damper coils	0
Direction of coils	Left hand
Identification colour	Orange

Valve springs - 508 and M50 engines

Fitted length	34.7 mm (1.37 in)
Load at fitted length	142/137 N (32/30 lbf) 14.5/13.0 kgf
Number of active coils	5.2
Number of damper coils	0
Direction of coils	Left hand
Identification colour	White

Tappets and shims

Material:	
- Vehicle, M50 and M50T engines	Steel
- 508 and M50 engines	Cast iron
Outside diameter of tappet	31.725/31.745 mm (1.2490/1.2498 in)
Clearance of tappet in cylinder head	0.020/0.025 mm (0.0008/0.0010 in)
Thickness of tappet head	6.65/6.68 mm (0.2735/0.2712 in)
Dovetail length:	
- Vehicle, M50 and M50T engines	25.755/3 mm (1.014/1.024 in)
- 508 and M50 engines	25.750/3 mm (1.014/1.024 in)
Shim thickness	Range of 48 shims from 2.050 mm (0.080 in) to 2.400 mm (0.124 in) in 0.025 mm (0.001 in) grades

Camshaft

Diameter of front and rear journals	47.860/47.875 mm (1.8853/1.8880 in)
Diameter of centre journal	47.865/47.875 mm (1.8880/1.8885 in)
Clearance of journals in bores:	
- Front and rear	0.040/0.054 mm (0.0016/0.0021 in)
- Centre	0.040/0.058 mm (0.0016/0.0023 in)
Diameter for pulley hub	36.58/36.61 mm (1.440/1.441 in)
Cam lift - vehicle, M50 and M50T engines:	
- Intake and exhaust	9.844/9.724 mm (0.3717/0.3825 in)
Cam lift - 508 and M50 engines:	
- Intake camshaft part number 1, 1410P 111	9.844/9.694 mm (0.3880/0.3853 in)
- Intake camshaft part number 1, 141 DE02	9.844/9.724 mm (0.3881/0.3853 in)
- Exhaust	9.344/9.524 mm (0.3679/0.3750 in)
End float	0.110/0.27 mm (0.004/0.011 in)
Maximum permissible end float in service	0.50 mm (0.020 in)
Width of recess for thrust washer	6.65/6.72 mm (0.262/0.265 in)
Camshaft thrust washer	
Type	1.80T washer fitted in camshaft cover
Thickness	6.80/6.85 mm (0.270/0.274 in)
Transition fit of thrust washer in camshaft cover recess	- 0.05 mm (0.002 in)

Perkins M80t Manual

Perkins Engines Limited



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