Place generous amounts of grease (PN 2871551) into the pocket before installing the sector gear and other components.



Install the shift gear (16T) (G) on the shift drum shaft.
 Install the sector gear (F) in the bushing pocket on the left side. Aligning the timing marks on the gears.



 Install the O-ring (if not yet done) and lockout disc (H) onto the shift drum shaft. Be sure to install the lockout disc (H) and detent star (J) with the raised edge facing outward.



18. Install the detent pawl (I) onto the shift shaft. Install the detent star (J). Install a new O-ring onto the shift shaft. Apply a small amount of grease onto the O-rings and end of the shift dram.



19. Install the compression spring (K).



- Apply Crankcase Scalant (3-Bond) (PN 2871557) onto the cover and case mating surfaces.
- Install the belicrank onto the shift shaft. Note the key splined on the belicrank and shaft. Install the nut. Torque the nut to 12-18 ft.lbs. (16-26 Nm).
- Install the transmission switch and secure the switch with the retaining ring.



Polaris Sportsman 500 Ho Efi Service Manual

Judd E. Hollander

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