

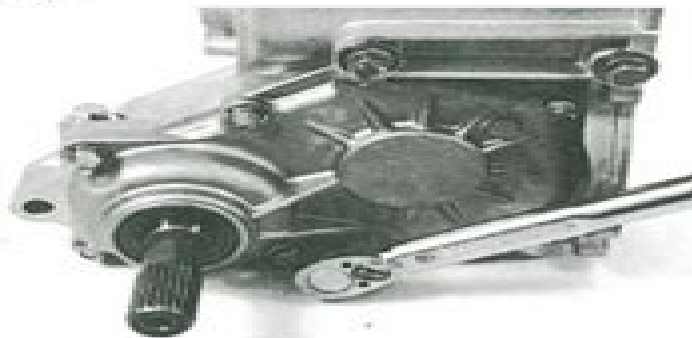


3. Before installing the cover make sure the sealing surfaces are clean and dry, and shafts are fully seated in the transmission case. Apply Crankcase Sealant (PN 2871557) to the mating surfaces.



Apply Crankcase Sealant to mating surfaces.

4. Reinstall the thrust button shim, thrust button, and other shims into the cover. Reinstall cover and torque bolts in a criss-cross pattern in 3 steps to 27-34 ft. lbs. (36.50-46 Nm).



Cover Bolt Torque: 27-34 ft.lbs. (36.5-46 Nm)

NOTE: Make sure that the case locating pins (knock pipes) are in place.

5. Install new front and rear output shaft seals. Apply grease to the seal lips. Cover the splines of the shaft to protect the seal lips during installation.
6. Install pinion shaft with bearing.
7. Install retainer plate with flat side toward bearing.

8. Apply Loctite™ 262 (Red) (PN 2871951) to screw threads and torque screws to 6-12 ft. lbs. (8-16 Nm).



Pinion Retainer Plate Bolt
Torque: 6-12 ft.lbs. (8-16 Nm)

9. Install the a new needle bearing, the 24T reverse sprocket, washer, and a new snap ring. Install the shift dogs and wave spring. Install the washer, a new needle bearing and the high gear. Install the press fit gear and ball bearing.



NOTE: Install a new snap ring at this time. When installing the new snap ring, open the the snap ring just far enough to go over the shaft, to avoid stressing the snap ring. If the snap ring is overstressed, it could come off the shaft and cause internal damage to the transmission.

Polaris Sportsman 700 Twin Efi Service Repair Manual

Editors of Haynes Manuals



Polaris Sportsman 700 Twin Efi Service Repair Manual:

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Polaris ATVs 250-800cc, '98-'07 Alan Ahlstrand,Ken Freund,2018-05-01 Each Haynes manual provides specific and detailed instructions for performing everything from basic maintenance and troubleshooting to a complete overhaul of the machine in this case the Polaris ATVs 250 800cc model years 1998 through 2007 Do it yourselfers will find this service and repair manual more comprehensive than the factory manual making it an indispensable part of their tool box A typical Haynes manual covers general information troubleshooting lubrication and routine maintenance engine top end engine lower end primary drive clutch and external shift mechanism transmission and internal shift mechanism engine management system electrical system wheels tires and drivebelt front suspension and steering rear suspension brakes body and color wiring diagrams An index makes the manual easy to navigate *Ford 700 Technical Service Repair Shop Manual*

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