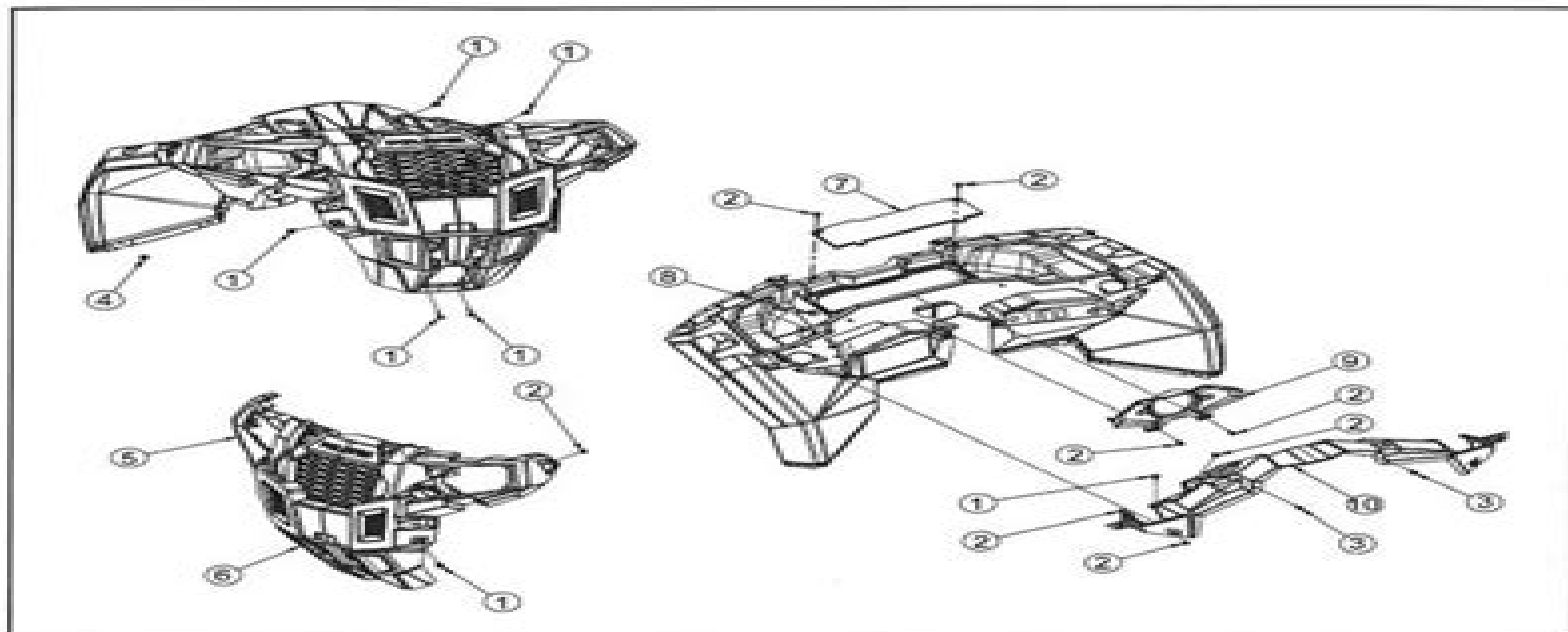


Front Bumper / Instrument Panel - ACE



8

ACE FRONT BUMPER / INSTRUMENT PANEL		
REF.	DESCRIPTION	FASTENER TORQUE / NOTE
1	Screws, M6 x 1.0 x 25	8 Ft-Lbs (11 Nm)
2	Plastic Rivets	
3	Screws, #14 x 3/4	24 In-Lbs (2.7 Nm)
4	Washers	
5	Front Bumper	
6	Winch Cover	
7	Maintenance Panel	
8	Plugs	
9	Instrument Panel	
10	Upper Cab Panel	

8.7

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