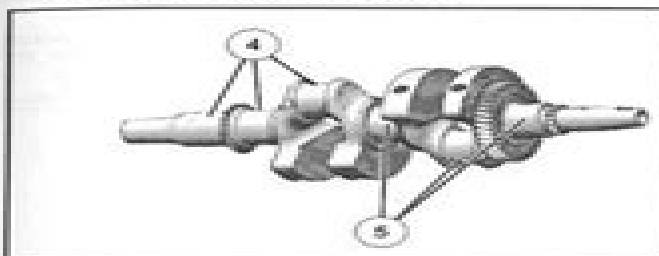
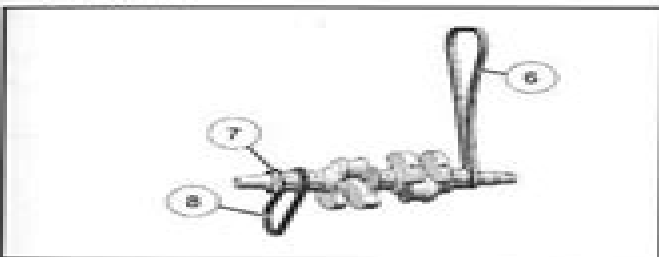


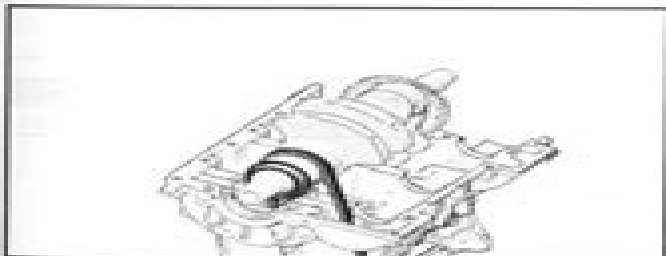
6. Apply Polaris PS-4 engine oil to each main and rod bearing journal of crankshaft ④&⑤.



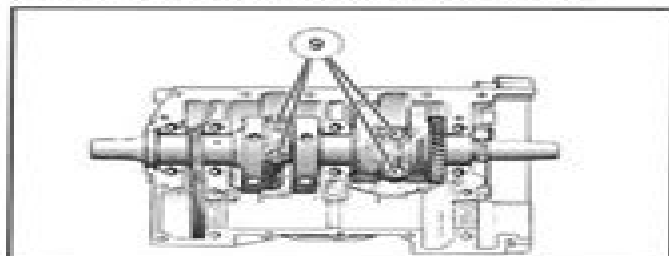
7. Loop cam chain ⑦ and oil pump drive chain ⑧ over crankshaft sprockets.
8. Apply Polaris PS-4 engine oil to the new crankshaft oil seal ⑥ and install the seal on the PTO end of the crankshaft.



9. Carefully lower the crankshaft into upper crankcase. Guide connecting rods onto the rod journals of crankshaft as necessary.



10. Adjust the PTO crankshaft seal so it rests properly in the upper crankcase.
11. Clean bolt hole threads in connecting rod to remove all oil.
12. Install matching rod cap on connecting rod using markings made upon disassembly.
13. Install new bolts and tighten evenly until snug.



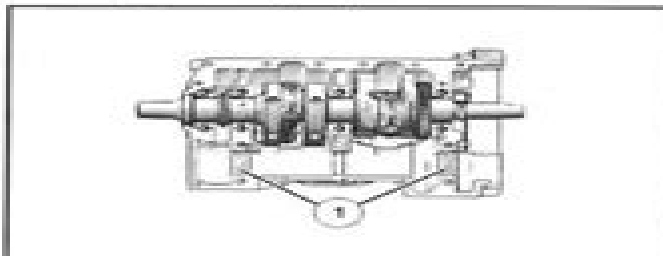
14. Torque connecting rod bolts to specification ②.

TORQUE

Connecting Rod Bolts: Step 1: 9 ft-lb (12 Nm) Step 2: 22 ft-lb (30 Nm) Step 3: Tighten add'n 90°

BALANCE SHAFT INSTALLATION

1. Clean the upper crankcase balance shaft bearing bore surfaces.
2. Align tab of new balance shaft bearings ① with the slot in each bearing bore of crankcase. Press bearing insert firmly into place.



3. Rotate the crankshaft until the alignment dot on the crankshaft MAG end gear is visible.

Polaris Rzr 4 Manual

Alan Ahlstrand, John H. Haynes



Polaris RZR 4 Manual:

Clymer Polaris RZR 800 2008-2014 Haynes Publishing,2017-10-21 The Polaris RZR 800 off road vehicles are very popular and built with precision engineering to ensure a long life With the help of the Clymer Polaris RZR 800 2008 2014 Repair Manual in your toolbox you will be able to maintain service and repair your RZR 800 to extend the life of your machine for years to come Clymer manuals are very well known for their thorough and comprehensive nature This manual is loaded with step by step procedures along with detailed photography exploded views charts and diagrams to enhance the steps associated with a service or repair task This Clymer manual is organized by subsystem with procedures grouped together for specific topics such as front suspension brake system engine and transmission It includes color wiring diagrams The language used in this Clymer repair manual is targeted toward the novice mechanic but is also very valuable for the experienced mechanic The service manual by Clymer is an authoritative piece of DIY literature and should provide you the confidence you need to get the job done and save money too

Clymer Polaris Ranger 800, 2010-2014 Haynes Publishing,2017-10-25 The Clymer Polaris Ranger 800 2010 2014 Repair Manual features complete maintenance and repair information for the Polaris RZR 800 built during model years 2008 2014 More than 700 Photos guide the reader through every job Where possible tools developed by the writers during the disassembly and reassembly of the machine are described in the text to save the reader from spending hundreds of dollars on factory tools Each manual features quick reference data plus chapters on Troubleshooting Lubrication maintenance and tune up Engine top end Engine lower end Clutch and drivebelt system Transmission Engine management system Electrical system Cooling system Wheels hubs and tires Front suspension steering and front gearcase Rear suspension and rear gearcase Brakes Body Wiring diagrams *Polaris ATV Owners Workshop Manual* Alan Ahlstrand,John Harold Haynes,2004 The purpose of this manual is to help you get the best value from your ATV It can help you decide what work must be done even if you choose to have it done by a dealer service department or a repair shop it provides information and procedures for routine maintenance and servicing and it offers diagnostic and repair procedures to follow when trouble occurs This book should allow you to tackle any job yourself nbs

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clutch and external shift mechanism transmission and internal shift mechanism engine management system electrical system wheels tires and drivebelt front suspension and steering rear suspension brakes body and color wiring diagrams An index makes the manual easy to navigate *2003-2004 Predator Service Manual* Polaris Industries,2003 *Polaris Sportsman 600, 700, & 800 Series 2002-2010* Penton Staff,2000-05-24 Sportsman 600 2003 2005 Sportsman 700 2002 2006 Sportsman 700 EFI 2004 2007 Sportsman 700 EFI X2 2008 Sportsman MV7 2005 2006 Sportsman 800 EFI 2005 2010 Sportsman 800 EFI X2 2007 2009 Sportsman 800 EFI Touring 2008 2009 Polaris ATVs 1998 Thru 2006 Alan Ahlstrand,John H. Haynes,2007-02 Haynes manuals are written specifically for the do it yourselfer yet are complete enough to be used by professional mechanics Since 1960 Haynes has produced manuals written from hands on experience based on a vehicle teardown with hundreds of photos and illustrations making Haynes the world leader in automotive repair information

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