

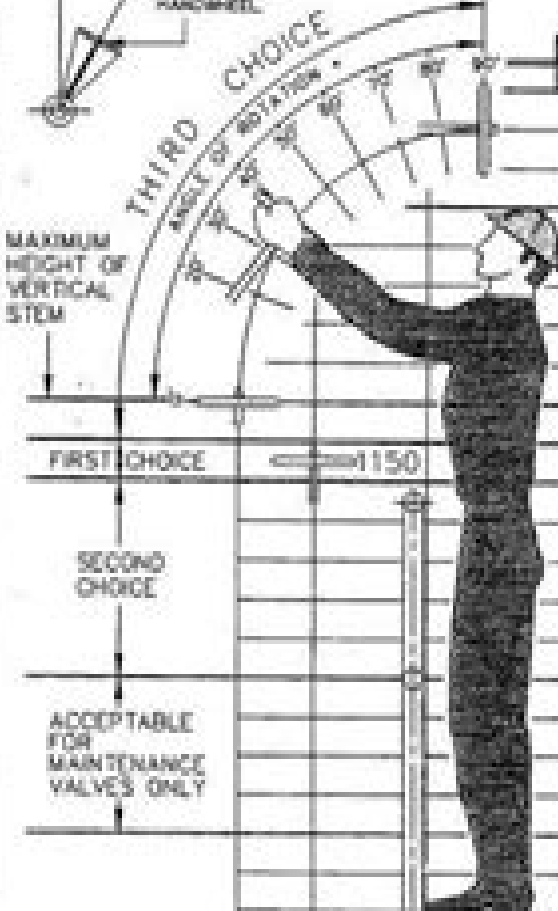
VERTICAL STEM

HEIGHT REFERS TO CENTER OF HANDWHEEL



VERTICAL

HEIGHT REFERS TO CENTER OF HANDWHEEL



NOTES:

1. VALVES ARE BEST INSTALLED WITH THE STEM POINTING STRAIGHT-UP (VERTICAL STEM), SINCE THIS POSITION GREATLY FACILITATES IN-PLACE MAINTENANCE (LUBRICATION, INSPECTION, REPACKING).
2. VALVES MAY BE ROTATED AS FAR AS THE HORIZONTAL POSITION WITH NO GREAT DECREASE IN MAINTENANCE CONVENIENCE, BUT SHOULD NOT BE INSTALLED WITH THE STEM DOWNWARD SINCE THE BOWNET ACTS AS A TRAP FOR ABRASIVE SEDIMENT AND WATER WHICH MAY FREEZE UNDER EXTREME CLIMATIC CONDITIONS.
3. SAFETY (OPERATION & MAINTENANCE) REQUIRES THAT VALVES BE PLACED OVER PLATFORMS, RATHER THAN ADJACENT TO THEM.

VALVES CAN BE PLACED OVER ACCESS AREA IF THEY COMPLY WITH HORIZONTAL STEM LIMITATIONS AND ARE ABOVE 2100 MINIMUM CLEARANCE.

HEAD CLEARANCE

6000

3000

2150

2100

1800

1300

1200

1100

1000

900

600

200

000

HORIZONTAL DISTANCE

300

FIRST CHOICE

300

SECOND CHOICE

GRADE OR PLATFORM

(See note 3)

HORIZONTAL STEM

HEIGHT REFERS TO CENTER OF HANDWHEEL



OPERATING

EMERGENCY

MAINTENANCE

PERMISSIBLE IF ACCESSIBLE BY PORTABLE LADDERS AT GRADE ONLY

CHAIN-WHEEL

CHAIN MUST NOT HANG IN VALVEWAT

IF PERMITTED BY PLANT MANAGEMENT

4 1/2" VALVES ACCEPTABLE
LARGE VALVES UNDESIRABLE

FACE HAZARD ZONE

PROHIBITS PROTRUDING VALVE STEMS WHICH ARE NOT GUARDED BY EQUIPMENT PIPING OR 30CM PROTECTOR

THIRD CHOICE

FIRST CHOICE

SECOND CHOICE

800 APPROX CHAIN HEIGHT

TRIPPING HAZARD

PROHIBITS PROTRUDING VALVES WHICH ARE NOT GUARDED BY EQUIPMENT OR PIPING

4 1/2" VALVES ACCEPTABLE
LARGE VALVES UNDESIRABLE

Piping Design Manual Valve Height

Roy A. Parisher



Piping Design Manual Valve Height:

Design manual United States. Naval Facilities Engineering Command,1974 *Design Manual, Civil Engineering* United States. Bureau of Yards and Docks,1962 **Pipe Drafting and Design** Roy A. Parish,2001-10-24 Pipe designers and drafters provide thousands of piping drawings used in the layout of industrial and other facilities The layouts must comply with safety codes government standards client specifications budget and start up date Pipe Drafting and Design Second Edition provides step by step instructions to walk pipe designers and drafters and students in Engineering Design Graphics and Engineering Technology through the creation of piping arrangement and isometric drawings using symbols for fittings flanges valves and mechanical equipment The book is appropriate primarily for pipe design in the petrochemical industry More than 350 illustrations and photographs provide examples and visual instructions A unique feature is the systematic arrangement of drawings that begins with the layout of the structural foundations of a facility and continues through to the development of a 3 D model Advanced chapters discuss the customization of AutoCAD AutoLISP and details on the use of third party software to create 3 D models from which elevation section and isometric drawings are extracted including bills of material Covers drafting and design fundamentals to detailed advice on the development of piping drawings using manual and AutoCAD techniques 3 D model images provide an uncommon opportunity to visualize an entire piping facility Each chapter includes exercises and questions designed for review and practice Process Plant Layout Sean Moran,2016-11-16 *Process Plant Layout* Second Edition explains the methodologies used by professional designers to layout process equipment and pipework plots plants sites and their corresponding environmental features in a safe economical way It is supported with tables of separation distances rules of thumb and codes of practice and standards The book includes more than seventy five case studies on what can go wrong when layout is not properly considered Sean Moran has thoroughly rewritten and re illustrated this book to reflect advances in technology and best practices for example changes in how designers balance layout density with cost operability and safety considerations The content covers the why underlying process design company guidelines providing a firm foundation for career growth for process design engineers It is ideal for process plant designers in contracting consultancy and for operating companies at all stages of their careers and is also of importance for operations and maintenance staff involved with a new build guiding them through plot plan reviews Based on interviews with over 200 professional process plant designers Explains multiple plant layout methodologies used by professional process engineers piping engineers and process architects Includes advice on how to choose and use the latest CAD tools for plant layout Ensures that all methodologies integrate to comply with worldwide risk management legislation *The Comprehensive Valve Dictionary* Karan Sotoodeh,2025-09-10 This book is a pioneering reference work designed to address the complex terminology technical specifications and diverse applications of valves in industrial systems The Comprehensive Valve Dictionary Terminology Applications and Insights for Oil Gas and Renewable Energy is an authoritative and practical

reference that demystifies the technical language surrounding industrial valves. The dictionary provides detailed definitions for hundreds of valve related terms including valve types, components, materials, standards, testing methods, and failure mechanisms. In addition to traditional applications, this dictionary places significant emphasis on valves used in renewable energy systems including those for hydrogen production, hydropower, carbon capture and storage, CCS, geothermal energy, and offshore wind power. Moreover, it explores the definitions and real world applications of cutting edge technologies such as smart valves, condition monitoring, digital twin technology, and additive manufacturing. It also includes cross references to relevant international standards e.g. API, ASME, ISO, troubleshooting guides, and operational insights. By bridging gaps in understanding, this resource will support professionals in making informed decisions, improving system reliability, and ensuring compliance with industry best practices. This work is specifically tailored for engineers, designers, manufacturers, and researchers working in oil and gas, petrochemicals, power generation, and renewable energy industries. Process Plant Piping Sunil Pullarcot, 2023-03-31. This book is designed as a complete guide to manufacturing, installation, inspection, testing, and commissioning of process plant piping. It provides exhaustive coverage of the entire piping spool fabrication, including receiving material inspection at site, material traceability, installation of spools at site, inspection, testing, and pre commissioning activities. In nutshell, it serves as a complete guide to piping fabrication and erection. In addition, typical formats for use in piping fabrication for effective implementation of QA/QC requirements, inspection and test plans, and typical procedures for all types of testing are included. Features: Provides an overview of development of piping documentation in process plant design with number of illustrations. Gives exposure to various codes used in piping and pipelines within its jurisdiction. Quick reference guide to various applicable sections of ASME B 31.3 provided. Coverage of entire construction contractor's scope of work with regard to plant piping. Written with special emphasis on practical aspects of construction and final documentation of plant piping for later modifications/investigations. This book is aimed at mechanical process and plant construction engineers/supervisors specifically as a guide to all novices in the above disciplines.

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irrigation it is pertinent to adopt judicious methods of irrigation water use by efficient on farm irrigation management based on scientific approach Therefore a comprehensive knowledge of available soil moisture and its constants scheduling and quality of irrigation water and proper drainage techniques is crucial This manual on irrigation engineering is an attempt to fulfil this urgent need as it covers all major aspects of irrigation water management Although manual is meant primarily for the students of agricultural universities yet it will provide valuable basic information and guide to the scientific community and field functionaries

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