

INCH / METRIC TAP DRILL SIZES & DECIMAL EQUIVALENTS

DRILL SIZE	DECIMAL EQUIVALENT	TAP SIZE	DRILL SIZE	DECIMAL EQUIVALENT	TAP SIZE	DRILL SIZE	DECIMAL EQUIVALENT	TAP SIZE
1/64	.0156		10	.1935		59	.9219	1 - 12
1/32	.0312		11	.1960		60	.9375	1 - 14
3/64	.0469		12	.1990	1/4 - 20	61	.9531	
1/8	.1250		13	.2010		62	.9688	1 1/8 - 7
5/64	.0781		14	.2031		63	.9844	
3/16	.1875		15	.2040	1/4 - 28	64	1.0000	1 1/8 - 12
7/32	.2188		16	.2055		65	1.0469	1 1/4 - 7
1/2	.5000		17	.2090		66	1.1094	
5/8	.6250		18	.2130		67	1.1250	1 1/4 - 12
3/4	.7500		19	.2188		68	1.1719	1 3/8 - 6
7/8	.8750		20	.2210		69	1.2188	
1	1.0000		21	.2280		70	1.2500	1 3/8 - 12
			22	.2340		71	1.2969	1 1/2 - 6
			23	.2380		72	1.3438	
			24	.2420		73	1.3750	1 1/2 - 12
			25	.2460	5/16 - 18	74	1.4219	
			26	.2500		75	1.5000	
			27	.2570				
			28	.2610				
			29	.2656				
			30	.2660				
			31	.2720				
			32	.2770				
			33	.2810				
			34	.2812				
			35	.2900				
			36	.2950				
			37	.2969				
			38	.3020				
			39	.3125				
			40	.3160				
			41	.3230				
			42	.3281				
			43	.3320				
			44	.3390				
			45	.3438				
			46	.3480				
			47	.3580				
			48	.3594				
			49	.3680				
			50	.3750				
			51	.3770				
			52	.3860				
			53	.3906				
			54	.3970				
			55	.4040				
			56	.4062				
			57	.4130				
			58	.4219				
			59	.4375				
			60	.4531				
			61	.4688				
			62	.4844				
			63	.5000				
			64	.5156				
			65	.5312				
			66	.5469				
			67	.5625				
			68	.5781				
			69	.5938				
			70	.6094				
			71	.6250				
			72	.6406				
			73	.6562				
			74	.6719				
			75	.6875				
			76	.7031				
			77	.7188				
			78	.7344				
			79	.7500				
			80	.7656				
			81	.7812				
			82	.7969				
			83	.8125				
			84	.8281				
			85	.8438				
			86	.8594				
			87	.8750				
			88	.8906				
			89	.9062				

METRIC TAP DRILL SIZES		
METRIC TAP	TAP DRILL (mm)	DECIMAL (inch)
M1.6 x 0.35	1.25	.0492
M1.8 x 0.35	1.45	.0571
M2 x 0.4	1.60	.0630
M2.2 x 0.45	1.75	.0689
M2.5 x 0.45	2.05	.0807
M3 x 0.5	2.50	.0984
M3.5 x 0.6	2.90	.1142
M4 x 0.7	3.30	.1299
M4.5 x 0.75	3.70	.1457
M5 x 0.8	4.20	.1654
M6 x 1	5.00	.1968
M7 x 1	6.00	.2362
M8 x 1.25	6.70	.2638
M8 x 1	7.00	.2756
M10 x 1.5	8.50	.3346
M10 x 1.25	8.70	.3425
M12 x 1.75	10.20	.4016
M12 x 1.25	10.80	.4252
M14 x 2	12.00	.4724
M14 x 1.5	12.50	.4921
M16 x 2	14.00	.5512
M16 x 1.5	14.50	.5709
M18 x 2.5	15.50	.6102
M18 x 1.5	16.50	.6496
M20 x 2.5	17.50	.6890
M20 x 1.5	18.50	.7283
M22 x 2.5	19.50	.7677
M22 x 1.5	20.50	.8071
M24 x 3	21.00	.8268
M24 x 2	22.00	.8661
M27 x 3	24.00	.9449
M27 x 2	25.00	.9843
M30 x 3.5	26.50	1.0433
M30 x 2	28.00	1.1024
M33 x 3.5	29.50	1.1614
M33 x 2	31.00	1.2205
M36 x 4	32.00	1.2598
M36 x 3	33.00	1.2992
M39 x 4	35.00	1.3780
M39 x 3	36.00	1.4173

Pipe Drill Tap Guide

United States. War Department

A red circular graphic with a gradient, appearing as a stylized arrow or a partial circle, located to the right of the 'United States. War Department' text.

Pipe Drill Tap Guide:

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