

INTRODUCTION
TABLE OF CONTENTS
CHAPTER 1 GENERAL
CHAPTER 2 MAINTENANCE
CHAPTER 3 ENGINE
CHAPTER 4 FUEL/EXHAUSTION
CHAPTER 5 BODY AND STEERING
CHAPTER 6 CLUTCHING
SPECIAL TOOLS, SUPPLIES & TORQUES
PVT SYSTEM OVERVIEW
PVT MAINTENANCE/INSPECTION
PVT DISASSEMBLY
PVT ASSEMBLY
PVT SEALING AND DUCTING COMPONENTS
DRIVE CLUTCH EXPLODED VIEW
DRIVE CLUTCH (SPRING) SPECIFICATIONS
SHIFT WEIGHTS
DRIVE CLUTCH INSPECTION
DRIVE CLUTCH DISASSEMBLY
DRIVE CLUTCH ASSEMBLY
DRIVE BELT TENSION
DRIVE BELT REMOVAL/INSPECTION
DRIVE BELT INSTALLATION
CLUTCH ALIGNMENT/OFFSET
DRIVE CLUTCH BUSHING SERVICE
DRIVEN CLUTCH DISASSEMBLY/INSPECTION
DRIVEN CLUTCH ASSEMBLY
DRIVEN CLUTCH BUSHING SERVICE
ESL EXPLODED VIEW
ESL DRIVE CLUTCH DISASSEMBLY/INSPECTION
ESL DRIVE CLUTCH BUSHING SERVICE

CLUTCHING



PVT ASSEMBLY INSPECTION

- Inspect PVT outer cover for damage. Replace if cracked or damaged. Align the alignment mark on the cover with the mark on the engine case.



- Place a feeler feel on transmission input shaft.
- Apply RTV silicone sealant to outside edge of inner cover to engine case. It should be tight between the case and the cover to ensure a good seal. Surface must be clean to ensure adhesion of silicone sealant.
- Hand-tighten and tighten rear cover bolts just enough to hold it in place.
- Put oil cover cap and plug in place. Hand-tighten cap and tighten screws securely.
- Torque rear cover bolts (2) to specification.



Inner Cover Bolt Torque (Metric)
10 N·m (7.2 ft·lb)
Outer Cover Bushing Bolt Torque
10 N·m (7.2 ft·lb)
Drive Clutch Bushing Bolt Torque
40 N·m (29.7 ft·lb)

- Insert drive shaft splines in transmission input shaft.



- Clean splines inside drive shaft and on the transmission input shaft.
- Apply a light film of grease to the splines on the shaft.
- Install the drive shaft assembly, lock washers, and retaining bolt. Torque to specification.
- Check end of bolt on cover and the bolt face inside drive shaft.
- Tighten drive shaft and torque retaining bolt to specification.
- Hand-tighten retaining flange of system. The rear bolt is installed. Install oil cap and oil plug.
- Check torque PVT outer cover against it is damaged. Place the panel with the same side as (1).

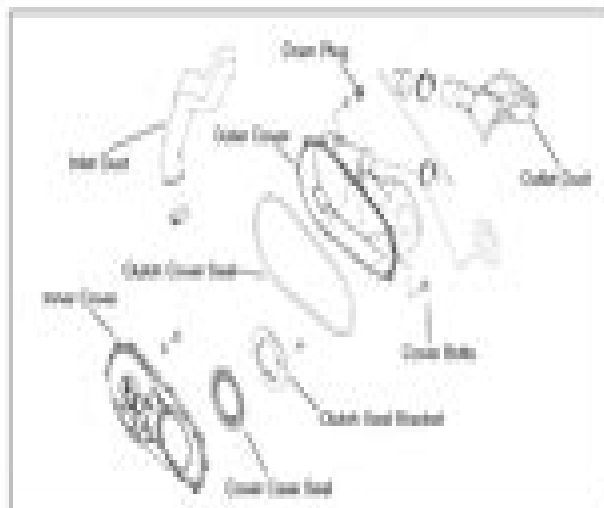


- Hand-tighten PVT outer cover and secure with screws.
- Hand-tighten oil cap assembly, panel and seal.

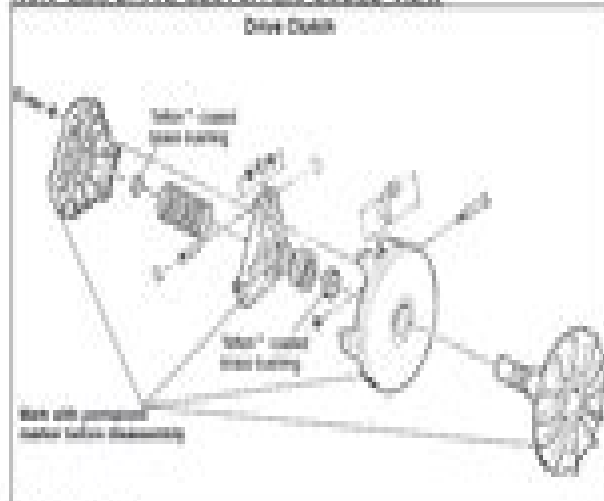


CLUTCHING

PVT SEALING AND DUCTING COMPONENTS



NON-ESL DRIVE CLUTCH EXPLODED VIEW



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1. Understanding the eBook Polaris Predator 90 Service Manual 2004
 - The Rise of Digital Reading Polaris Predator 90 Service Manual 2004
 - Advantages of eBooks Over Traditional Books
2. Identifying Polaris Predator 90 Service Manual 2004
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Polaris Predator 90 Service Manual 2004
 - User-Friendly Interface
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 - Personalized Recommendations
 - Polaris Predator 90 Service Manual 2004 User Reviews and Ratings
 - Polaris Predator 90 Service Manual 2004 and Bestseller Lists
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- Polaris Predator 90 Service Manual 2004 eBook Subscription Services
- Polaris Predator 90 Service Manual 2004 Budget-Friendly Options
- 6. Navigating Polaris Predator 90 Service Manual 2004 eBook Formats
 - ePub, PDF, MOBI, and More
 - Polaris Predator 90 Service Manual 2004 Compatibility with Devices
 - Polaris Predator 90 Service Manual 2004 Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Polaris Predator 90 Service Manual 2004
 - Highlighting and Note-Taking Polaris Predator 90 Service Manual 2004
 - Interactive Elements Polaris Predator 90 Service Manual 2004
- 8. Staying Engaged with Polaris Predator 90 Service Manual 2004
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Polaris Predator 90 Service Manual 2004
- 9. Balancing eBooks and Physical Books Polaris Predator 90 Service Manual 2004
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Polaris Predator 90 Service Manual 2004
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Polaris Predator 90 Service Manual 2004
 - Setting Reading Goals Polaris Predator 90 Service Manual 2004
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Polaris Predator 90 Service Manual 2004
 - Fact-Checking eBook Content of Polaris Predator 90 Service Manual 2004
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development

- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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