Track Tension Data

Suspension	Weight	Measurement Location	Measurement
XTRA 10 121", 133", 136"	10 lbs. (4.54 kg)	16" ahead of rear idler shaft	3/8 - 1/2" (1 - 1.3 cm.)
EDGE	10 lbs. (4.54 kg)	16" ahead of rear idler shaft	3/8 + 1/2" (1 + 1.3 cm.)
M-10	FREE HANGING	16" ahead of rear idler shaft	1/2 - 3/4" (1.3 - 1.9cm.)

A WARNING

When performing the following checks and adjustments, stay clear of all moving parts to avoid serious personal injury.

Track Tension - XTRA 10 / EDGE

- 1. Turn the machine off.
- Lift the rear of the machine and safely support it off the ground.
- Place a 10 lb. (4.5 kg) weight on the track at a point approximately 16" (40.6 cm.) ahead of the center of the rear idler wheel.
- Check for proper slack between the track clip wear surface and the hi-fax (C). NOTE: Measure at the point where the weight is hanging.



If the track needs adjustment:

- Loosen rear idler shaft bolts (D) on both sides of the machine.
- Loosen track adjusting bolt locknuts (A).
- 7. Tighten or loosen the track adjusting bolts (B) evenly as necessary to obtain proper track tension.
- Tighten idler shaft bolts and adjuster bolt locknuts.

NOTE: Track alignment affects track tension. Misalignment will cause excessive wear to the track and slide rail. Excessive Hi Fax wear will appear on units with track tension set too tight.

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