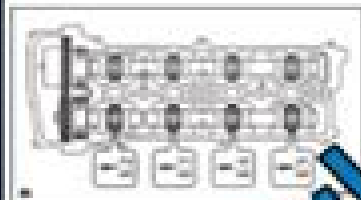
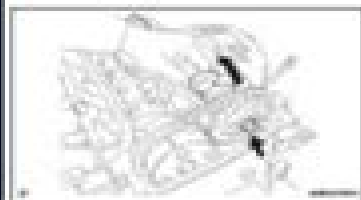
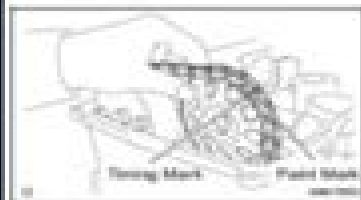
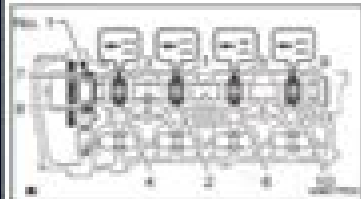


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- (d) Using several steps, uniformly tighten the 10 bearing cap bolts in the sequence shown in the illustration.
Torque: 26.5 N·m (201 kgf·cm, 22 ft·lb) for No. 1 bearing cap
9.8 N·m (82 kgf·cm, 80 in·lb) for No. 3 bearing cap

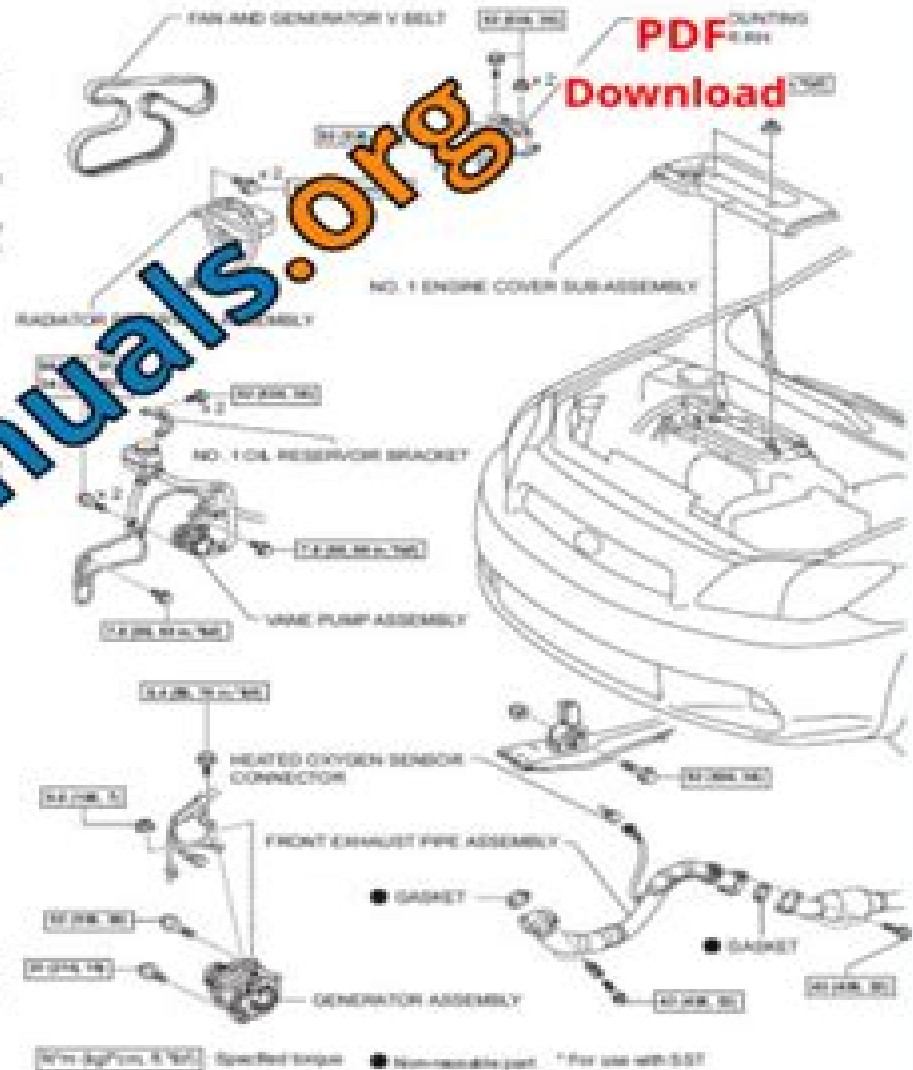
14. INSTALL NO. 2 CAMSHAFT

- (a) Apply a light coat of engine oil to the journal portion of the No. 2 camshaft.
(b) Put the No. 2 camshaft on the cylinder head with the paint mark of the chain aligned with the timing mark in the camshaft timing sprocket.

- (c) While holding the No. 2 camshaft by hand, temporarily tighten the camshaft timing sprocket bolt.

- (d) Examine the timing mark of the camshaft and check that the paint mark is in the illustration. Then rotate the camshaft to the cylinder head.
(e) Apply a light coat of engine oil to the threads and the journal portion of the bearing cap bolts.

- (f) Using several steps, uniformly tighten the 10 bearing cap bolts in the sequence shown in the illustration.
Torque: 26.5 N·m (201 kgf·cm, 22 ft·lb) for No. 1 bearing cap
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1. Understanding the eBook Scion Tc Parts Manual
 - The Rise of Digital Reading Scion Tc Parts Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Scion Tc Parts Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Scion Tc Parts Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Scion Tc Parts Manual
 - Personalized Recommendations
 - Scion Tc Parts Manual User Reviews and Ratings
 - Scion Tc Parts Manual and Bestseller Lists
5. Accessing Scion Tc Parts Manual Free and Paid eBooks

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- 6. Navigating Scion Tc Parts Manual eBook Formats
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 - Scion Tc Parts Manual Compatibility with Devices
 - Scion Tc Parts Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Scion Tc Parts Manual
 - Highlighting and Note-Taking Scion Tc Parts Manual
 - Interactive Elements Scion Tc Parts Manual
- 8. Staying Engaged with Scion Tc Parts Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Scion Tc Parts Manual
- 9. Balancing eBooks and Physical Books Scion Tc Parts Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Scion Tc Parts Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Scion Tc Parts Manual
 - Setting Reading Goals Scion Tc Parts Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Scion Tc Parts Manual
 - Fact-Checking eBook Content of Scion Tc Parts Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development

- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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