



Fig. 1-1. Front view of the engine.



Fig. 1-2. Side view of the engine.

ENGINE DESCRIPTION

The 400-120 engine is a four-cylinder, four-stroke, liquid-cooled, air-cooled engine with a rated output of 120 hp at 2700 rpm. The engine is designed to operate at a maximum speed of 3000 rpm. The engine is equipped with a carburetor, a distributor, and a magneto. The engine is mounted on a base and is connected to a propeller shaft.

The base is made of cast iron and is equipped with four mounting lugs. The base is connected to the propeller shaft by a coupling. The engine is equipped with a carburetor, a distributor, and a magneto.



Fig. 1-3. Detail view of the engine base.



Fig. 1-4. Detail view of the engine base.

SECTION II - PART 2

The engine is equipped with a carburetor, a distributor, and a magneto. The engine is mounted on a base and is connected to a propeller shaft. The engine is equipped with a carburetor, a distributor, and a magneto.

ENGINE SERIAL NUMBER

Each engine has a serial number. The serial number is located on the side of the engine block. The serial number is used to identify the engine.

ROCKER ARM SHAFT ASSEMBLY

The rocker arm shaft assembly is located on the side of the engine block. The rocker arm shaft assembly is used to operate the valves.

1. Remove the rocker arm shaft assembly.
2. Remove the rocker arm shaft assembly.
3. Remove the rocker arm shaft assembly.
4. Remove the rocker arm shaft assembly.
5. Remove the rocker arm shaft assembly.

DISASSEMBLY

Remove the rocker arm shaft assembly. Remove the rocker arm shaft assembly. Remove the rocker arm shaft assembly. Remove the rocker arm shaft assembly. Remove the rocker arm shaft assembly.

RESECTION

Each engine has a serial number. The serial number is located on the side of the engine block. The serial number is used to identify the engine.



Fig. 1-5. Detail view of the engine base.

Part	Quantity	Part	Quantity
1	1	2	1
3	1	4	1
5	1	6	1
7	1	8	1
9	1	10	1
11	1	12	1
13	1	14	1
15	1	16	1
17	1	18	1
19	1	20	1
21	1	22	1
23	1	24	1
25	1	26	1
27	1	28	1
29	1	30	1
31	1	32	1
33	1	34	1
35	1	36	1
37	1	38	1
39	1	40	1
41	1	42	1
43	1	44	1
45	1	46	1
47	1	48	1
49	1	50	1
51	1	52	1
53	1	54	1
55	1	56	1
57	1	58	1
59	1	60	1
61	1	62	1
63	1	64	1
65	1	66	1
67	1	68	1
69	1	70	1
71	1	72	1
73	1	74	1
75	1	76	1
77	1	78	1
79	1	80	1
81	1	82	1
83	1	84	1
85	1	86	1
87	1	88	1
89	1	90	1
91	1	92	1
93	1	94	1
95	1	96	1
97	1	98	1
99	1	100	1

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