

MODEL T48 - 1/16 DIN TEMPERATURE CONTROLLER

- PID CONTROL WITH REDUCED OVERSHOOT
- ON DEMAND AUTO-TUNING OF PID CONTROL SETTINGS
- NEAR-4096S SET-EL
- DUAL LED DISPLAYS FOR SIMULTANEOUS INDICATION OF TEMPERATURE AND SETPOINT
- STATUS INDICATORS FOR OUTPUTS AND CONTROL MODES
- ACCEPTS 10 TYPES OF SENSOR INPUTS (Thermocouple or RTD)
- OPTIONAL HEATER CURRENT MONITOR AND HEATER BREAK ALARM
- OPTIONAL DUAL ALARM OUTPUTS
- OPTIONAL TWO LINEAR DC OUTPUTS (5V or 10V or 5V or 20-mA)
- MANUAL/AUTOMATIC CONTROL MODES
- SETPOINT RAMPING FOR PROCESS STARTUP
- PROGRAMMABLE USER INPUT (Digital) FOR ADDED FLEXIBILITY
- SENSOR ERROR COMPENSATION (DRIVE) AND BREAK DETECTION
- HEATING AND OPTIONAL COOLING OUTPUTS
- PARAMETER SECURITY VIA PROGRAMMABLE LOCKOUTS
- FIELD-REPLACABLE OUTPUT BOARD (Relay or Logic/SSR Drive)



- OPTIONAL TRIAC OUTPUT
- SECOND SETPOINT SETTING
- OPTIONAL REMOTE SETPOINT INPUT (5V or 20-mA)
- OPTIONAL RS485 SERIAL COMMUNICATIONS
- PC SOFTWARE AVAILABLE FOR CONTROLLER CONFIGURATION



UL Recognized Component
File # E158876

DESCRIPTION

The T48 Controller accepts signals from a variety of temperature sensors (thermocouple or RTD elements), precisely displays the process temperature, and provides an accurate output control signal (linear proportional or linear DC) to maintain the process at the desired temperature. The controller's comprehensive yet simple programming allows it to meet a wide variety of application requirements.

The controller operates in the PID control mode for both heating and cooling, with on-demand auto-tune, which will establish the tuning constants. The PID tuning constants may be fine-tuned by the operator at any time and then locked out from further modification. The controller employs a unique overload suppression feature, which allows the quickest response without excessive overshoot. The unit can be configured to operate in the manual mode, providing the operator with direct control of the output. The controller may also be programmed to operate in the ON/OFF control mode with adjustable hysteresis. A second setpoint is available on select models to allow quick selection of a different setpoint setting.



CAUTION: Risk of Energy.
Read complete instructions prior to installation and operation of this unit.



CAUTION: Risk of electric shock.

DIMENSIONS: In inches (mm)



Red Lion T48 Troubleshooting Guide

Ensheng Dong

A red circular graphic with a gradient, appearing as a stylized arrow or a partial circle, located to the right of the author's name.

Red Lion T48 Troubleshooting Guide:

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Table of Contents Red Lion T48 Troubleshooting Guide

1. Understanding the eBook Red Lion T48 Troubleshooting Guide
 - The Rise of Digital Reading Red Lion T48 Troubleshooting Guide
 - Advantages of eBooks Over Traditional Books
2. Identifying Red Lion T48 Troubleshooting Guide
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Red Lion T48 Troubleshooting Guide
 - User-Friendly Interface
4. Exploring eBook Recommendations from Red Lion T48 Troubleshooting Guide
 - Personalized Recommendations
 - Red Lion T48 Troubleshooting Guide User Reviews and Ratings
 - Red Lion T48 Troubleshooting Guide and Bestseller Lists
5. Accessing Red Lion T48 Troubleshooting Guide Free and Paid eBooks
 - Red Lion T48 Troubleshooting Guide Public Domain eBooks
 - Red Lion T48 Troubleshooting Guide eBook Subscription Services
 - Red Lion T48 Troubleshooting Guide Budget-Friendly Options
6. Navigating Red Lion T48 Troubleshooting Guide eBook Formats

- ePub, PDF, MOBI, and More
- Red Lion T48 Troubleshooting Guide Compatibility with Devices
- Red Lion T48 Troubleshooting Guide Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Red Lion T48 Troubleshooting Guide
 - Highlighting and Note-Taking Red Lion T48 Troubleshooting Guide
 - Interactive Elements Red Lion T48 Troubleshooting Guide
- 8. Staying Engaged with Red Lion T48 Troubleshooting Guide
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Red Lion T48 Troubleshooting Guide
- 9. Balancing eBooks and Physical Books Red Lion T48 Troubleshooting Guide
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Red Lion T48 Troubleshooting Guide
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Red Lion T48 Troubleshooting Guide
 - Setting Reading Goals Red Lion T48 Troubleshooting Guide
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Red Lion T48 Troubleshooting Guide
 - Fact-Checking eBook Content of Red Lion T48 Troubleshooting Guide
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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