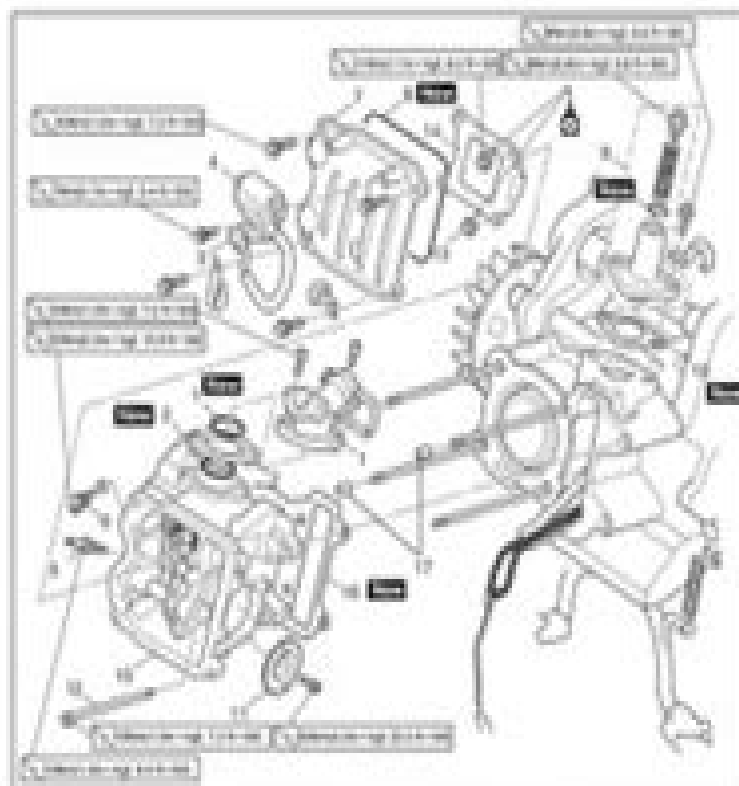




Order	Part	Qty	Remarks
10	Timing chain tensioner gasket	1	
11	Camshaft sprocket	1	
12	Bolt	2	
13	Nut	4	
14	Pipe	1	
15	Cylinder head	1	
16	Cylinder head gasket	1	
17	Dowel pin	2	

For installation, reverse the removal procedure.



NOTE:

REMOVING THE CYLINDER HEAD

1. Remove:

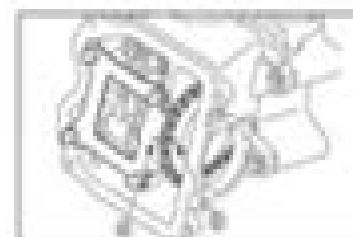
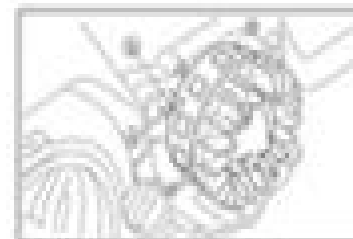
- Radiator
- Fan motor
- Water pump
Refer to "COOLING SYSTEM" in chapter 6.
- Rafter
Refer to "ENGINE REMOVAL".
- Piston cross cover
Refer to "BELT DRIVE".
- Cylinder head cover

2. Align:

- T mark (1) on the AC magnets rotor with the stationary pointer (2) on the crankcase cover.

- a. Turn the primary fixed sheave counterclockwise.

- b. When the pointer is at TDC on the compression stroke, align the T mark (1) on the cam shaft sprocket with the mark (2) on the plate.

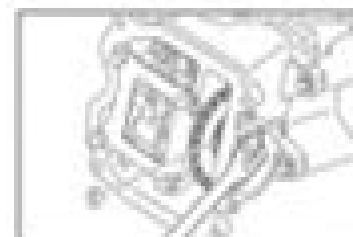


3. Loosen:

- Timing chain tensioner cap bolt
- Camshaft sprocket bolt (1)

TIP

While holding the primary fixed sheave with the rotor holding tool (2), remove the camshaft sprocket bolt.



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Padhraic Smyth



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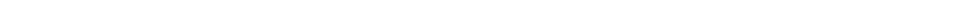
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