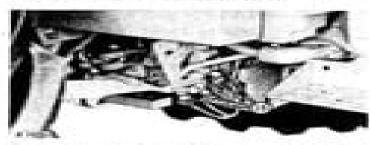
- 8. Disconnect the right-hand and left-hand broke pipes (Fig. 10).
- 10. Hemore the transmission pump oil in-
- 11. Remove mid PTO quill. If PTO shall is burred, deburr it or tape shall to protect PTO seal from damage.
- 12. Remove transmission control valve pressure inlet gaps. Loosen transmission control valve to disconnect the shifter rode. If transmission control valve housing gaster is in poor condition, remove the valve bousing.
  - 12. Disconnect the park lock exble.
- Discoment the hydraulic pressure pipe to the rothehalt or transmission cover.



Pin. 11 - Form Floor Phon Phon Secretary | Pages State Council

 On tracture with Power Front Wheel Drive, discoused wiring harmess from a witches (Fig. 11).

More drawbar to extreme rearward position. Place support at rear of drawbar and install JDG-2M rear stand at front of transmission case.

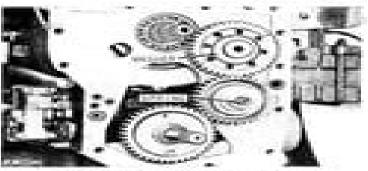
Install a surrable lift along and remove clutch bousing assembly.

#### ASSESSMENT Y

Heters assembling, check to see that the PTO thrust waster, PTO brake return spring (Fig. 13), and the PTO brake OFig. 13) are in position. Remove cap plags from rd passages and install gaslast and O-rings.

Assemble clubch-boaring to transmission case and tighten all cap acrees to specified torses.

Privates the manibered separation procedures.



Plan. 121-PTD Thisses Wanter and Study Springs



Plus, 124-PTD Blocker

Install rockshaft as lector knob and differential lock pedal.

Jum the clutch bousing to the engine as previously instructed.

Fill franceission with John Deers Type 203 Special-Purpose Oil to the correct oil level.

Blissed the brakes. See the operator's manual.

Check the brakes, transmission, differential lock, and lights for proper operation.

#### SEPARATING CLUTCH HOUSING FROM SYNGRO-RANGE TRANSMISSION CASE

Loosen right-hand broke bleed screw and thasharpe the accumulator. See Group 25 of Section 70.

#### Chrysle Wes brune misselms.

Disconnect battery ground cable from lefthand battery first. Then disconnect and remove the batteries.

# **Sailor 4520 Service Manual**

**L** Manion



#### Embracing the Song of Expression: An Mental Symphony within Sailor 4520 Service Manual

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