

14. Know when and why an Ammeter is placed in a circuit.
15. Know about solenoid devices and their uses.
16. What does an "infinite" reading in a solenoid coil show?
17. Understand Logic Gates.
18. Ohm's Law

#### **Preventative Maintenance Knowledge:**

1. Procedures that you should go through prior to even touching a machine for repair.
2. Difference between Preventative Maintenance and Predictive Maintenance
3. Know how to properly conduct PM's on roller chains and gear couplings.
4. How to avoid tap breakage.

#### **Mechanical, Pneumatics and Hydraulics Knowledge:**

1. Rotations of a three phase motor
2. Arc flash/blast
3. Know fractions and the difference between two, which will be given to you.
4. Pneumatic systems and the proper way to start troubleshooting when inoperative
5. How to control air pressure
6. Know about valves and their proper use: Check Valve, gate valve, globe valve, ball valve
7. Know how to repair a drive sprocket if given the number of teeth for either the large or small sprocket unit.
8. Know different types of bearings and their uses.
9. What to do when repairing a shaft run-out
10. Know how to remove air from a closed Hydraulics System.
11. Know how to properly install a control valve.
12. Know what types of fuses are used for motor protection.

#### **PLC Knowledge:**

1. Understand the output interface module in a PLC system and what they connect to.
2. Know when calculations are made in a PLC.
3. Know when to replace the PLC processor card.
4. Know when to replace the PLC output card.
5. Know when to reload the PLC memory.
6. Know when to replace the PLC output device.

# Plant Maintenance Technologist California Study Guide

**AN Whitehead**



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**Trade and Industrial Education; Instructional Materials** Ohio State University. Center for Vocational and Technical Education,1972     **Curriculum Materials for Trade and Industrial Education** ,1961     Resources in Education ,1997  
*Curriculum Materials for Trade and Industrial Education* , 1963 ,1964     **Agricultural Education Instructional Materials** Ohio State University. Center for Vocational and Technical Education,1972     *Wastewater Operator Examinations* ,1991     **Resources in Vocational Education** ,1977     *Monthly Catalog of United States Government Publications* ,1971     **Monthly Catalogue, United States Public Documents** ,1984     **Crash Victim Extrication Training Course** United States. National Highway Traffic Safety Administration,1979     Saline Water Conversion Report ,1965     **Research in Education** ,1969     **Catalog of Copyright Entries. Third Series** Library of Congress. Copyright Office,1974     **Vocational Education Bulletin** United States. Division of Vocational Education,1961     **Saline Water Conversion Report for ...** ,1965     Instrumentation and Automatic Control United States. Division of Vocational and Technical Education,1966     Saline Water Conversion Report United States. Office of Saline Water,1965     OE [publication] ,1966     **Agricultural Education** ,1972     *Oil Bulletin; Official Monthly Magazine, Chamber of Mines and Oil, California* ,1929

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