

**Fourth Semester B.E. Degree Examination, June-July 2009**  
**Manufacturing Process - II**

Time: 3 hrs.

Max. Marks:100

*Note : Answer any FIVE full questions, selecting atleast  
TWO questions from each Part - A and Part - B.*

**PART - A**

1. a. With neat sketches, give nomenclature of a single point cutting tool. (07 Marks)  
b. Derive the conditions  $2\phi + \beta - \gamma = \frac{\pi}{2}$ . Explain its significance with usual notations. (07 Marks)  
c. List various factors influencing tool - life. Explain any one of them. (06 Marks)
2. a. List various cutting tool materials in the increasing order of their hardness. (06 Marks)  
b. Explain with the help of neat sketches, heat distribution at tool and workpiece. (06 Marks)  
c. What are the methods of measurement of temperature of cutting tool tip? Explain any one of them. (08 Marks)
3. a. Differentiate between capstan and turret lathes. (05 Marks)  
b. With a neat sketch, explain any one of the driving mechanisms used in a shaping machine. (08 Marks)  
c. Sketch a planning machine indicating major parts. Name any one of the mechanism for quick return movement in a planer. (07 Marks)
4. a. List various drilling machines. (05 Marks)  
b. Draw neat sketch of a radial drilling machine indicating parts. (06 Marks)  
c. Sketch and mention the application of the drilling machine operations - counter boring reaming and trepanning. (09 Marks)

**PART - B**

5. a. With sketches, differentiate between up milling and down milling operations. (06 Marks)  
b. Draw a neat sketch to show major parts of a horizontal milling machine. (08 Marks)  
c. What is Indexing? Explain compound indexing. (06 Marks)
6. a. List various grinding wheel abrasives and bonding processes. (07 Marks)  
b. Sketch a centre type - cylindrical grinding machine indicating parts. (08 Marks)  
c. Differentiate between horizontal and vertical grinding machines. (05 Marks)
7. a. Sketch and explain vertical lapping machine. (08 Marks)  
b. Name the parts along with a neat sketch of a tool head for honing of holes. (07 Marks)  
c. List the uses of lapping process. (05 Marks)
8. a. Mention any five non - traditional machining processes. (05 Marks)  
b. Explain AJM with a neat sketch. (10 Marks)  
c. What are the applications of non traditional machining methods? (05 Marks)

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## **Table of Contents Nfitting And Machining Question Papers Google**

1. Understanding the eBook Nfitting And Machining Question Papers Google
  - The Rise of Digital Reading Nfitting And Machining Question Papers Google
  - Advantages of eBooks Over Traditional Books
2. Identifying Nfitting And Machining Question Papers Google
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Nfitting And Machining Question Papers Google
  - User-Friendly Interface
4. Exploring eBook Recommendations from Nfitting And Machining Question Papers Google
  - Personalized Recommendations
  - Nfitting And Machining Question Papers Google User Reviews and Ratings
  - Nfitting And Machining Question Papers Google and Bestseller Lists
5. Accessing Nfitting And Machining Question Papers Google Free and Paid eBooks
  - Nfitting And Machining Question Papers Google Public Domain eBooks
  - Nfitting And Machining Question Papers Google eBook Subscription Services
  - Nfitting And Machining Question Papers Google Budget-Friendly Options
6. Navigating Nfitting And Machining Question Papers Google eBook Formats
  - ePub, PDF, MOBI, and More
  - Nfitting And Machining Question Papers Google Compatibility with Devices
  - Nfitting And Machining Question Papers Google Enhanced eBook Features
7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Nfitting And Machining Question Papers Google
  - Highlighting and Note-Taking Nfitting And Machining Question Papers Google
  - Interactive Elements Nfitting And Machining Question Papers Google
8. Staying Engaged with Nfitting And Machining Question Papers Google

- Joining Online Reading Communities
- Participating in Virtual Book Clubs
- Following Authors and Publishers Nfitting And Machining Question Papers Google
- 9. Balancing eBooks and Physical Books Nfitting And Machining Question Papers Google
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Nfitting And Machining Question Papers Google
- 10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
- 11. Cultivating a Reading Routine Nfitting And Machining Question Papers Google
  - Setting Reading Goals Nfitting And Machining Question Papers Google
  - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Nfitting And Machining Question Papers Google
  - Fact-Checking eBook Content of Nfitting And Machining Question Papers Google
  - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
- 14. Embracing eBook Trends
  - Integration of Multimedia Elements
  - Interactive and Gamified eBooks

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