

Pollution Prevention in the Pulp and Paper Industries

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1. Introduction

Pulp and paper industry is considered as one of the most polluter industry in the world (Thompson *et al.*, 2001; Sumathi & Hung, 2006). The production process consists two main steps: pulping and bleaching. Pulping is the initial stage and the source of the most pollutant of this industry. In this process, wood chips as raw material are treated to remove lignin and improve fibers for papermaking. Bleaching is the last step of the process, which aims to whiten and brighten the pulp. Whole processes of this industry are very energy and water intensive in terms of the fresh water utilization (Pokhrel & Viraraghavan, 2004). Water consumption changes depending on the production process and it can get as high as 60 m³/ton paper produced in spite of the most modern and best available technologies (Thompson *et al.*, 2001).

The wastewaters generated from production processes of this industry include high concentration of chemicals such as sodium hydroxide, sodium carbonate, sodium sulfide, bisulfites, elemental chlorine or chlorine dioxide, calcium oxide, hydrochloric acid, etc (Sumathi & Hung, 2006). The major problems of the wastewaters are high organic content (20-110 kg COD/air dried ton paper), dark brown coloration, adsorbable organic halide (AOX), toxic pollutants, etc.

The environmental problems of pulp and paper industry are not limited by the high water consumption. Wastewater generation, solid wastes including sludge generating from wastewater treatment plants and air emissions are other problems and effective disposal and treatment approaches are essential. The significant solid wastes such as lime mud, lime slaker grits, green liquor dregs, boiler and furnace ash, scrubber sludges, wood processing residuals and wastewater treatment sludges are generated from different mills. Disposal of these solid wastes cause environmental problems because of high organic content, partitioning of chlorinated organics, pathogens, ash and trace amount of heavy metal content (Monte *et al.*, 2009).

The major air emissions of the industry come from sulfite mills as recovery furnaces and burners, sulfur oxides (SO_x), from Kraft operation as reduced sulfur gases and odor problems, from wood-chips digestion, spent liquor evaporation and bleaching as volatile organic carbons (VOCs), and from combustion process as nitrogen oxides (NO_x) and SO_x. VOCs also include ketone, alcohol and solvents such as carbon disulfide methanol, acetone and chloroform (Smook, 1992).

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