

ENGINE DISASSEMBLY

PRECAUTIONS

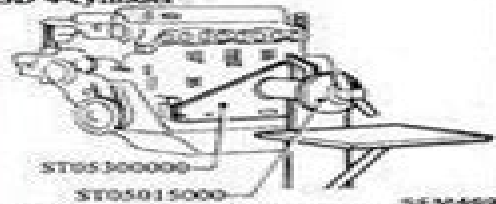
Arrange the disassembled parts on the parts stand in accordance with their assembled locations, sequence, etc., so that the parts will be reassembled in their original locations. Place mating marks on the parts if necessary.

DISASSEMBLY

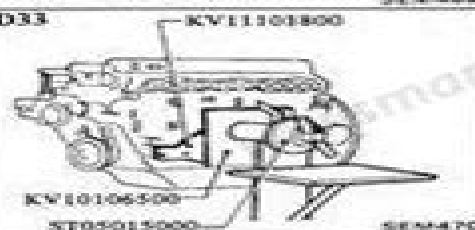
MOUNTING ENGINE ON WORK STAND

1. Remove rear and left side parts.
 - Transmission assembly
 - Clutch cover assembly
 - Starter motor
 - Engine mounting bracket
 - Alternator assembly and fan belt
 - Alternator bracket
 - Intake manifold with venturi
 - Exhaust manifold & engine hanger
 - Breather assembly (SD 4-cylinder)
2. Install engine attachment on engine, using engine mounting bracket holes, air breather mounting hole and starter motor mounting holes (SD 4-cylinder). Install engine attachment on engine, using mounting bracket holes and cylinder block water drain cock hole (SD33).
3. Place both engine and attachment on engine stand.

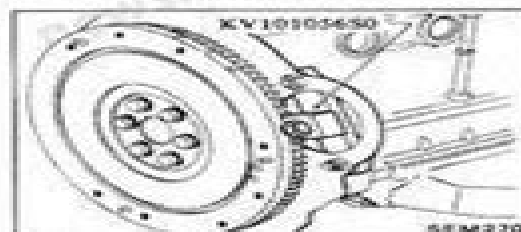
SD 4-cylinder



SD33



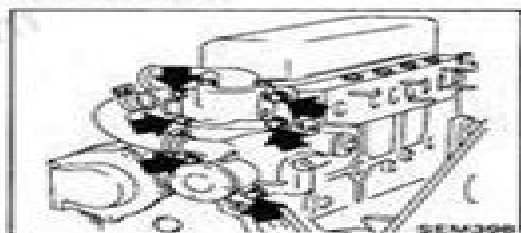
4. Install Tool to prevent crankshaft rotation (SD 4-cylinder).



5. Drain engine oil and coolant.

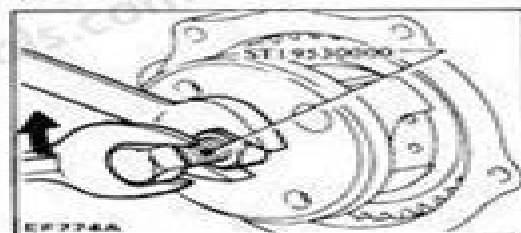
REMOVING OUTER PARTS

1. Remove front side engine parts.
 - Fan, Tern-coupling and fan pulley
 - Alternator adjusting bar
 - Thermostat housing
 - Water pump



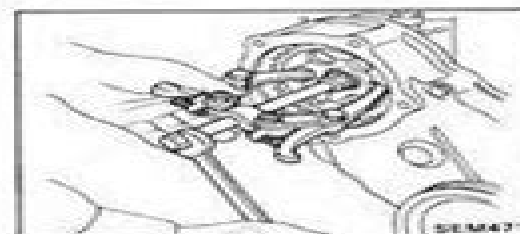
In-line pump

- (1) Timer cover
- (2) Timer



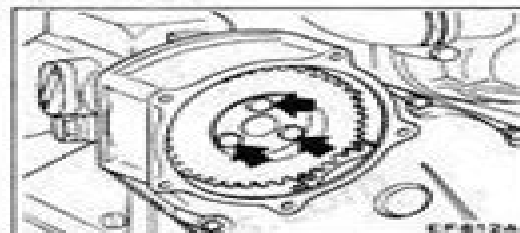
VE pump

- (1) Drive gear cover
- (2) Drive gear



C.A.V.-D.P.A. pump

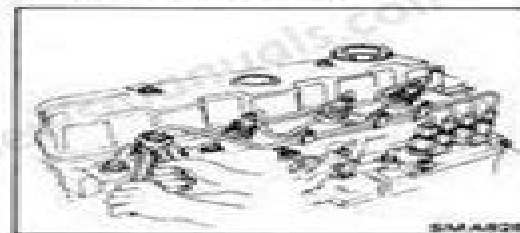
- (1) Timing gear cover
- (2) Feed pump camshaft
- (3) Drive gear



- Vacuum tube assembly

2. Remove right side parts.
 - (1) Fuel tube assembly

Use double wrench action.



Nissan Forklift Sd25 Engine Service Manual

L Darling-Hammond



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