INSPECTION AND REPAIR

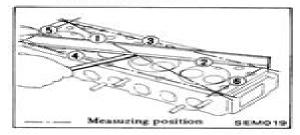
Clean all removed parts in cleaning oil, eliminating obstacles or dust/dirt from passages or holes. Also check these parts to make sure they are free from cracks or flaws.

CYLINDER HEAD AND VALVE

CHECKING CYLINDER HEAD MATING FACE

Measure the surface of cylinder head (on cylinder block side) for warpage.

Warpage of surface: Less than 0.2 mm (0.008 in)



If beyond the specified limit, correct with a surface grinder.

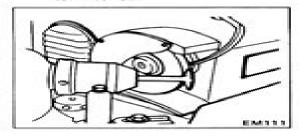
Cylinder head height should be greater than 89,7 mm (3,531 in) after surface has been ground.

VALVE

 Check each of the intake and exhaust valve for worn, damaged or deformed valve stems. Correct or replace the valve that is faulty.

For standard size of valve, refer to S.D.S.

Valve face or valve stem end surface should be refaced by using a valve grinder. Valve face angle: 45° - 45°30'



VALVE LIFTER AND PUSH ROD Valve lifter

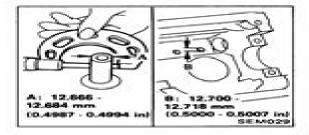
 Check valve lifters for excessive wear on the face.

Replace with new ones if worn beyond repair.

a. Valve lifter end should be smooth.

b. Valve lifter to lifter hole clearance:

Standard 0.016 - 0.052 mm (0.0006 - 0.0020 in) Limit Less than 0.10 mm (0.0039 in)



Push rod

 Inspect push rod for excessive wear on the face.

Replace if worn or damaged beyond repair.

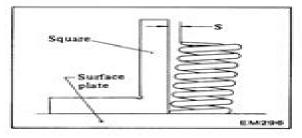
Check push rod for bend using a dial gauge. Maximum allowable bend:

0.5 mm (0.020 in)

VALVE SPRING

 Check valve spring for squareness using a steel square and surface plate.
 If spring is out of square "S" more than specified limit, replace with new ones.

Out of square ("S"): Less than 1.3 mm (0.051 in)



Measure free length and tension of spring. If measured value exceeds specified limit, replace spring.

Refer to S.D.S.



VALVE ROCKER ASSEMBLY

 Check valve rockers, brackets and rocker shafts for scoring, wear or distortion. Replace if necessary.

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Nissan Model SD Series Diesel Engine SD22, SD23, SD25 and SD33 Nissan Motor Co., Ltd,1983 Nissan: SD Series Diesel Engine SD22, SD23, SD25 & SD33 Nissan (Tokyo),1983 Nissan Datsun Service Manual Model SD22 and Service Manual Model SD22 and SD33 Diesel Engine Nissan Jidōsha Kabushiki SD33 Diesel Engine ,1980 Kaisha.1978 Model SD22 & SD33 Diesel Engine ,1970 Nissan/Datsun Model F30A & F31A Series Manual Transaxle ,1981 Nissan/Datsun Model SD22 & SD33 Diesel Engine, 1980 Nissan Model TD Series Diesel Engine .1989 Nissan Diesel Engine Repair Manual Model UD63 ,1976* **Engine Service Manual** Nissan Diesel Motor Engine Service Manual ,1986 Service Manual ,1982 Detroit Diesel Engines Highway Vehicle Series Co Ltd,1988 53 General Motors Corporation. Detroit Diesel Allison Division, 1973 **Detroit Diesel Engines, In-line 71** General Motors Corporation. Detroit Diesel Engine Division, 1966 **Detroit Diesel Engines Series 53** General Motors Corporation. Detroit Diesel Allison Division, 1975 Detroit Diesel Engines General Motors Corporation. Detroit Diesel Engine Division.1967 **Service manual** General Motors Corporation, Service Manual General Motors Corporation. Detroit Diesel Allison Division, 1984 Service Manual Detroit Diesel Engines: In-line 71 Detroit Diesel Allison, General Motors Corporation. Detroit Diesel Allison Division, 1982 Small Diesel Engine Service Manual Ed 3 Penton Staff, 2000-05-24 Air cooled and liquid cooled diesel engines up to 160 cu In 2600cc More than 200 models covered

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