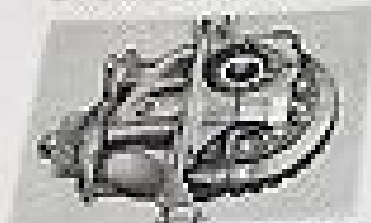


FINAL ASSEMBLY

INSTALL REAR END DRIVE SHAFT

1. Remove the rear drive shaft assembly from the vehicle and clean the shaft and universal joints.
2. Remove the rear drive shaft and clean the bearing housing and flange.
3. Remove the rear drive shaft and clean the bearing housing and flange.



4. Insert the rear drive shaft into the bearing housing and push it in until the shaft is fully seated. The shaft should be at least 1/2 inch into the housing.

5. Insert the drive shaft into the bearing housing and push it in until the shaft is fully seated. The shaft should be at least 1/2 inch into the housing.



6. To secure the correct alignment of the 100" OD 1" diameter bearing housing, turn the bearing housing and push it in until the shaft is fully seated. The shaft should be at least 1/2 inch into the housing.

ASSEMBLY ADAPTER

- Assemble the adapter and the bearing housing and push it in until the shaft is fully seated. The shaft should be at least 1/2 inch into the housing.



7. Insert the adapter into the bearing housing and push it in until the shaft is fully seated. The shaft should be at least 1/2 inch into the housing.



8. Insert the adapter into the bearing housing and push it in until the shaft is fully seated. The shaft should be at least 1/2 inch into the housing.

9. Insert the adapter into the bearing housing and push it in until the shaft is fully seated. The shaft should be at least 1/2 inch into the housing.



10. Slide the complete assembly through the lower case and pinion opening.

Position the assembly so that the bearing is aligned with the lower case shaft hole.

FINAL ASSEMBLY

- Assemble the adapter and the bearing housing and push it in until the shaft is fully seated. The shaft should be at least 1/2 inch into the housing.

1. Assemble the adapter and the bearing housing and push it in until the shaft is fully seated. The shaft should be at least 1/2 inch into the housing.



2. Assemble the adapter and the bearing housing and push it in until the shaft is fully seated. The shaft should be at least 1/2 inch into the housing.



3. Mount the adapter in the hole of the adapter housing. Use a 1/2 inch of adapter housing and push it in until the shaft is fully seated. The shaft should be at least 1/2 inch into the housing.



4. Insert the adapter into the bearing housing and push it in until the shaft is fully seated. The shaft should be at least 1/2 inch into the housing.

INSTALL THE SHAFT BEARING ADAPTER

1. Assemble the adapter and the bearing housing and push it in until the shaft is fully seated. The shaft should be at least 1/2 inch into the housing.

2. Assemble the adapter and the bearing housing and push it in until the shaft is fully seated. The shaft should be at least 1/2 inch into the housing.

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17. Assemble the adapter and the bearing housing and push it in until the shaft is fully seated. The shaft should be at least 1/2 inch into the housing.

Rockwell Sqhd Repair Manual

S Ashworth



Rockwell Sqhd Repair Manual:

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