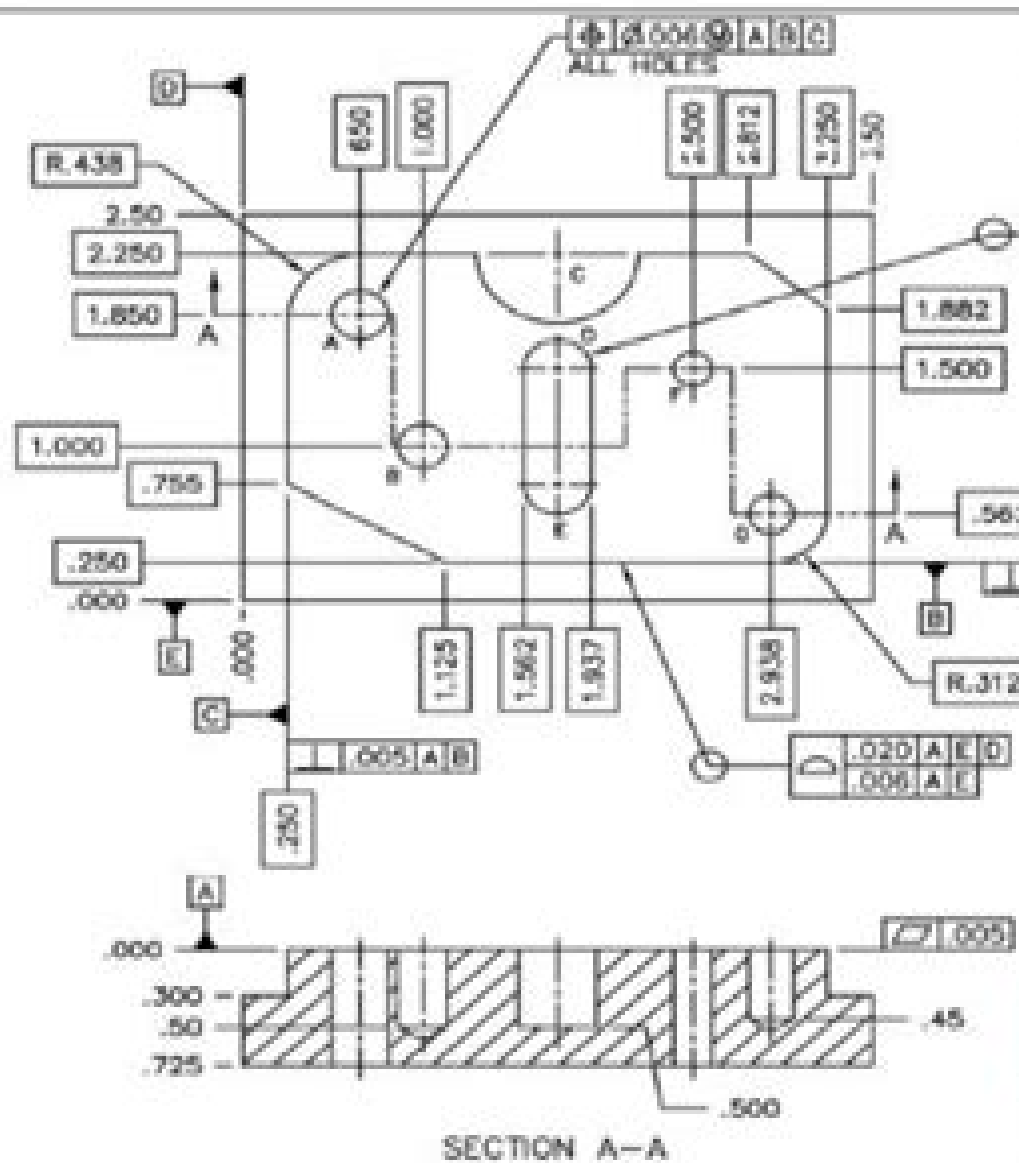




REV	DESCRIPTION	DATE	APPROVAL
A	UPDATED DRAWING AND TITLE BLOCK	3/7/05	LW
B	ADDED DIMENSIONS FOR SLOT	4/21/05	LW
C	REVISED DIMENSIONS FOR SLOT	11/11/08	LW

NOTES:

- FEATURE SIZE X Y

A	Ø.312 ± .002		
B	Ø.281 ± .005		
C	R.438 ± .002	1.750	2.250
D	Ø.1875	1.750	1.500
E	Ø.1875	1.750	1.750
F	Ø.213 ± .002		
G	Ø.250 ± .005		
- BREAK ALL SHARP EDGES: 1/64" MAXIMUM
- SURFACE FINISH TO BE 63 MICRONS MAXIMUM



MACHINING SKILLS LEVEL 1

Job Duty 2.10

CNC: Milling

WORKER	DATE	DATE	WORKER
DWG: CPM			ALUMINUM OR MILD STEEL
DWG: APPR			75 X 2.5 X 2.5
DATE: FINAL	DWG: #59431	1	SHEET 1 OF 1

NIMS PROCEDURAL REQUIREMENTS

- PROGRAM MUST BE WRITTEN IN LONG HAND - NO CAM
- COORDINATE CALCULATIONS CAN BE FOUND WITH GEOMETRY OR TRIG
- SUBMIT THE CALCULATIONS WITH THE PROGRAM
- SUBMIT THIS PRINT-OUT COPY OF PROGRAM CODE (LONGHAND), AND WORKPIECE ALONG WITH THE PERFORMANCE AFFIDAVIT FOR EVALUATION

Nims Cnc Milling Study Guide

G. Michael Kennedy



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These bestselling novels represent just a fraction of the literary treasures that have emerged in 2023. Whether you seek tales of romance, adventure, or personal growth, the world of literature offers an abundance of engaging stories waiting to be discovered.

The novel begins with Richard Papen, a bright but troubled young man, arriving at Hampden College. Richard is immediately drawn to the group of students who call themselves the Classics Club. The club is led by Henry Winter, a brilliant and charismatic young man. Henry is obsessed with Greek mythology and philosophy, and he quickly draws Richard into his world. The other members of the Classics Club are equally as fascinating. Bunny Corcoran is a wealthy and spoiled young man who is always looking for a good time. Charles Tavis is a quiet and reserved young man who is deeply in love with Henry. Camilla Macaulay is a beautiful and intelligent young woman who is drawn to the power and danger of the Classics Club. The students are all deeply in love with Morrow, and they are willing to do anything to please him. Morrow is a complex and mysterious figure, and he seems to be manipulating the students for his own purposes. As the students become more involved with Morrow, they begin to commit increasingly dangerous acts.

The Secret History is a exceptional and gripping novel that will keep you speculating until the very end. The novel is a cautionary tale about the dangers of obsession and the power of evil.

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