

3. Inspect the drive shaft and drives speaker for damage.
4. Inspect the condenser for scoring, cracks, or damage.

#### ASSEMBLING/INSTALLING

1. Place the wires into the condenser making sure the drive shaft is in the center of the wires.
2. Place the wires into the condenser.
3. Secure the pump with the two cap screws secured with blue Loctite (414). Tighten to 25 lb-ft.

### Oil Cooler

#### REMOVING

1. Remove the band.
2. Loosen the clamps securing the oil lines to the oil cooler. Then place an absorbent towel under the connections and remove the lines.
3. Remove the cap screws from the oil cooler mounting and remove the oil cooler.

#### CLEANING AND INSPECTING

1. Prior to washing, inspect the oil cooler for signs of leaks such as oily dirt build-up.
2. Wash the cooling fan using a garden hose and hot, soapy water and a soft brush.
3. Inspect all mounting hardware and the oil inlet and outlet for cracks or leaks.

#### INSTALLING

1. Place the oil cooler into position and secure with the mounting hardware. Tighten securely.
2. Connect the oil lines and secure with the hose clamps. Tighten securely.
3. Install the band.

### Liquid Cooling System

When filling the cooling system, use premixed Arctic Cat Antifreeze. While the cooling system is being filled, air pockets may develop. Therefore, open the bleed screw on the upper coolant pipe or the water pump housing to allow air to bleed from the cooling system. When clean coolant (no bubbles) is present, tighten the bleed screw securely. Then fill the cooling system to the bottom of the read pipe in the radiator neck. Run the engine for five minutes after the initial fill, shut the engine off, and then "top-off" the cooling system to the bottom of the read pipe in the radiator neck.

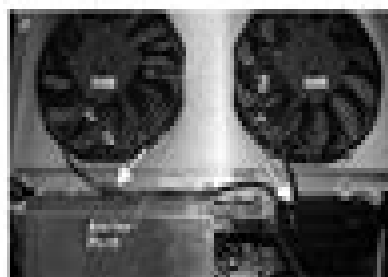
#### CAUTION

After operating the vehicle for the initial 5-10 minutes, stop the engine, allow the engine to cool down, and check the coolant level. Add coolant as necessary.

### Radiator

#### REMOVING

1. Remove the caps.
2. Remove the rear body panel (see Steering/Body Controls) and cap the gas tank fill hose. Then remove the surge box (see Steering/Body Controls).
3. Disconnect the cooling fan electrical connectors and pry the harness sections from the radiator frame and end brackets.



4. Remove the screws securing the heat shield to the radiator frame and disconnect the vent primary air source; then remove the spark plug wire from the spark plug.



5. Clamp the coolant hoses off, then loosen the coolant hose clamps.



**NOTE:** Note the routing of hoses and location of any ties used to secure hoses or frames.

6. Remove the fasteners securing the radiator to the frame railmembers.



7. Place absorbent towels under the hose connections; then remove the hoses.

8. Remove the radiator fan assembly from the vehicle and direct incoming coolant from the radiator into a suitable container.

**NOTE:** If the radiator is to be replaced, transfer the cooling fans, radiator hoses, rail, and attaching hardware to the replacement radiator.

#### INSTALLING

1. Place the assembled radiator fan assembly into position in the frame railmembers and loosely install the cap screws; then secure the coolant hoses as noted when removing and secure with the appropriate hose clamps. Tighten the mounting cap screws securely.

2. Connect the spark plug wire and primary coil connector; then secure the heat shield to the radiator frame.

3. Connect the cooling fan connectors; then press the wiring harness sections into the appropriate locations.



4. Install the surge box (see Steering/Body Controls).

5. Place the proper volume and quantity of coolant into the radiator filler (lowering the radiator cap to allow air to escape while filling).



6. Start the engine and allow it to warm up while checking for leaks; then shut the engine off and check coolant level. Adjust as required.

7. Remove the cap from the gas tank fill hose and install the rear body panel and secure with the appropriate fasteners. Tighten the gas tank fill hose clamp securely.



8. Install and lock the caps into position.

# Polo Se Service Manual

**Michael Rajnik**



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## **Table of Contents Polo Se Service Manual**

1. Understanding the eBook Polo Se Service Manual
  - The Rise of Digital Reading Polo Se Service Manual
  - Advantages of eBooks Over Traditional Books
2. Identifying Polo Se Service Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Polo Se Service Manual
  - User-Friendly Interface
4. Exploring eBook Recommendations from Polo Se Service Manual
  - Personalized Recommendations
  - Polo Se Service Manual User Reviews and Ratings
  - Polo Se Service Manual and Bestseller Lists

5. Accessing Polo Se Service Manual Free and Paid eBooks
  - Polo Se Service Manual Public Domain eBooks
  - Polo Se Service Manual eBook Subscription Services
  - Polo Se Service Manual Budget-Friendly Options
6. Navigating Polo Se Service Manual eBook Formats
  - ePub, PDF, MOBI, and More
  - Polo Se Service Manual Compatibility with Devices
  - Polo Se Service Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Polo Se Service Manual
  - Highlighting and Note-Taking Polo Se Service Manual
  - Interactive Elements Polo Se Service Manual
8. Staying Engaged with Polo Se Service Manual
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Polo Se Service Manual
9. Balancing eBooks and Physical Books Polo Se Service Manual
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Polo Se Service Manual
10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
11. Cultivating a Reading Routine Polo Se Service Manual
  - Setting Reading Goals Polo Se Service Manual
  - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Polo Se Service Manual
  - Fact-Checking eBook Content of Polo Se Service Manual
  - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

#### 14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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