

NON-CONDENSIBLE REDUCED SULFUR GASES (NCG's)/HYDROGEN SULFIDE (H₂S)

Executive Summary

Employees may be at risk of non-condensable sulfur gas (NCG) exposure in kraft pulping operations where a mixture of sodium hydroxide and sodium sulfide (white liquor) is used to digest wood chips. Emissions of these gases pose the potential for exposure to employees working in all areas of the mill (Fibers, Chemical Recovery, Wastewater, and the Fluff Machine). In addition, hydrogen sulfide can also be generated when acid mixes with sulfide containing liquors in the process sewers or during acid cleaning operations.

Due to the flammability of high concentrations of non-condensable gas streams, and their associated organic contaminants, there is additional risk of explosion which needs to be addressed. These sources include continuous digester relief, turpentine recovery, foul condensate storage, evaporator hotwells, systems where these gases are incinerated, as well as process sewers.

1.0 PURPOSE

- 1.1 This procedure establishes a program for reducing potential exposure to hazardous concentrations of non-condensable reduced sulfur gases.

2.0 SCOPE

- 2.1 This program applies to International Paper Franklin Mill and contractor employees.

3.0 RESPONSIBILITIES

3.1 Safety Manager

- 3.1.1 Designated as NCG Procedure Coordinator.
- 3.1.2 Maintain training materials for NCG Procedure.
- 3.1.3 Maintain file of all documents associated with this procedure.
- 3.1.4 Coordinate all personal and area monitoring required by this procedure.
- 3.1.5 Lead team to perform process hazard analyses as required by this procedure.
- 3.1.6 Perform annual audit as required by this procedure.
- 3.1.7 Provide guidance to Departments on selection of fixed and personal monitors.
- 3.1.8 Investigate all reports of employee NCG exposure.

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The metabolism of sulfur especially by sulfurtransferases had been intensively studied in mid 1900 s Three enzymes cystathionine synthase CBS cystathionine lyase CSE and 3 mercaptopyruvate sulfurtransferase 3MST were found to have the capacity to produce H₂S in vitro However H₂S was recognized simply as a by product of the metabolic pathways or as a marker for evaluating the activity of enzymes rather than as a physiological active molecule In the late 1980 s relatively high concentrations of sulfide were measured in the brain that led to the successive studies of identifying the physiological functions of H₂S Recently the steady state concentrations of H₂S have been re evaluated and found to be much less than that initially measured However despite these differences such re evaluations served to further confirm the existence of H₂S in mammalian tissues H₂S is produced in almost every organ and plays various roles such as neuromodulation vasodilation insulin release inflammation angiogenesis and cytoprotection The unregulated production of H₂S and improper responses of target molecules are involved in the pathogenesis of various diseases This book focuses on these topics as well as on the recent progress in the biology and the therapeutic development of this molecule **Housing Research Paper** United States. Housing and Home Finance Agency,1948 *HDL Lipoproteins—Advances in Research and Application: 2013 Edition* ,2013-06-21

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