

Question Paper Code: 11056]

B.E./B.Tech. DEGREE EXAMINATION, MAY/JUNE 2014

Seventh Semester

Mechanical Engineering

080120059 - UNCONVENTIONAL MACHINING PROCESSES

(Regulation 2008)

Time : Three hours

Maximum : 100 marks

Answer ALL questions.

PART A- (10 x 2 = 20 marks)

1. What is the necessity for unconventional machining processes?
2. What is the effect of slurry concentration on metal removal rate in ultrasonic machining process?
3. In what way abrasive grain size influence the material removal rate in AJM?
4. List the abrasive used in USM? What are criteria for selection of an abrasive?
5. Calculate the amount of current required when iron is subjected to electro-chemical process. The material removal rate 5 cm³/min. Assume weight of iron 58 kg, valency 2, density of iron 7.78 g/cm³.
6. What is the different between ECG and Conventional grinding?
7. List the EDM flushing techniques.
8. What are the reasons for the use of deionized water as dielectric system in wire-EDM?
9. List various types of lasers.
10. List some applications of magnetic abrasive finishing.

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