



Fig. 1-1. Front view of the engine.



Fig. 1-2. Side view of the engine.

ENGINE DESCRIPTION

The 400-120 engine is a four-cylinder, four-stroke, water-cooled, diesel engine with a total displacement of 400 cu in. The 400-120 engine is a four-cylinder, four-stroke, water-cooled, diesel engine with a total displacement of 120 cu in. The 400-120 engine is a four-cylinder, four-stroke, water-cooled, diesel engine with a total displacement of 400 cu in. The 400-120 engine is a four-cylinder, four-stroke, water-cooled, diesel engine with a total displacement of 120 cu in.

The 400-120 engine is a four-cylinder, four-stroke, water-cooled, diesel engine with a total displacement of 400 cu in. The 400-120 engine is a four-cylinder, four-stroke, water-cooled, diesel engine with a total displacement of 120 cu in. The 400-120 engine is a four-cylinder, four-stroke, water-cooled, diesel engine with a total displacement of 400 cu in. The 400-120 engine is a four-cylinder, four-stroke, water-cooled, diesel engine with a total displacement of 120 cu in.



Fig. 1-3. Rear view of the engine.



Fig. 1-4. Detail view of the engine.

SECTION II - PART 2

The 400-120 engine is a four-cylinder, four-stroke, water-cooled, diesel engine with a total displacement of 400 cu in. The 400-120 engine is a four-cylinder, four-stroke, water-cooled, diesel engine with a total displacement of 120 cu in. The 400-120 engine is a four-cylinder, four-stroke, water-cooled, diesel engine with a total displacement of 400 cu in. The 400-120 engine is a four-cylinder, four-stroke, water-cooled, diesel engine with a total displacement of 120 cu in.

ENGINE SERIAL NUMBER

Each 400-120 engine has a serial number stamped on a metal plate located on the front side of the engine block. The serial number is used to identify the engine and its components.

ROCKER ARM SHAFT ASSEMBLY

The rocker arm shaft assembly is used to operate the intake and exhaust valves. It consists of a shaft with rockers attached to it. The rockers are connected to the valves by pushrods.

1. Disconnect the rocker arm shaft from the engine block.
2. Disconnect the rocker arm shaft from the engine block.
3. Disconnect the rocker arm shaft from the engine block.
4. Disconnect the rocker arm shaft from the engine block.
5. Disconnect the rocker arm shaft from the engine block.

DISASSEMBLY

Before disassembling the rocker arm shaft assembly, remove the pushrods and the rockers. Then, remove the rocker arm shaft from the engine block. The rocker arm shaft is used to operate the intake and exhaust valves.

REPAIR

Check the rocker arm shaft for wear and damage. If the rocker arm shaft is worn or damaged, it should be replaced. The rocker arm shaft is used to operate the intake and exhaust valves.



Fig. 1-5. Detail view of the engine.

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Minjie Lin



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