

SOLUTIONS MANUAL

INTRODUCTION TO **ROBOTICS** MECHANICS AND CONTROL THIRD EDITION

JOHN J. CRAIG



Upper Saddle River, New Jersey 07458

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1 to avoid cross threading stab pipe in a smooth controlled fashion ensuring the pipe is vertical when doing so continue to support and stabilise the pipe throughout the stabbing and make up operation 2 upon commencement of initial rotation use low rpm 5 rpm or below in order to ensure the pipe has not cross threaded during stabbing 3

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the two steps are identified as 1 the 75 percent shoulder width method 2 the mismatched outside diameter method the two methods are fully described in annex i 6 2 3 other considerations table 3 table a 3 have bevel diameters that cover a range from a suggested minimum od to a maximum od the tables also contain a reference id

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mass t c wall thickness inside diameter drift diameter calculated mass c plain end mass gain or loss due to end finishing lb
round thread buttress thread 1 2 00 d in lb ft t in d in in lb ft short long rc scc

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inspection inspection criteria for all api connections is as outlined in api rp 5a5 ensure the complete thread area has no tears
gouges or raised metal black crested threads within the complete thread area must not exceed 25 of the circumference of
two 2 threads complete thread length is indicated in api rp 5b1

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btc buttress threading this thread is designed to improve axial tensile or axial compressive load capacity and to provide
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api couplings and threads must comply with c 32 and c 33 or e 32 and e 33 below are two common api coupling dimensions
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