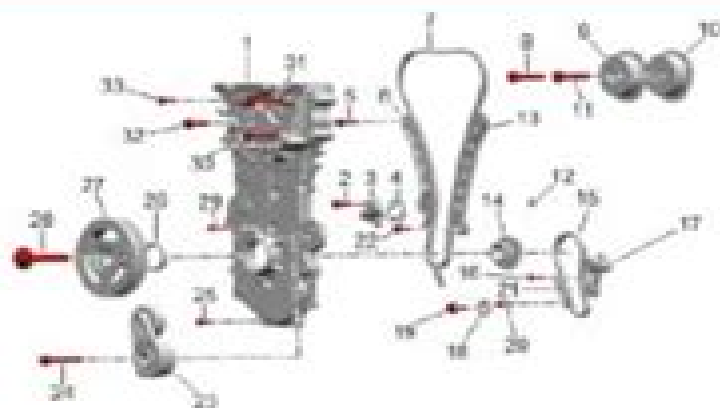


# Opel Insignia 2018-2020 Workshop Manual



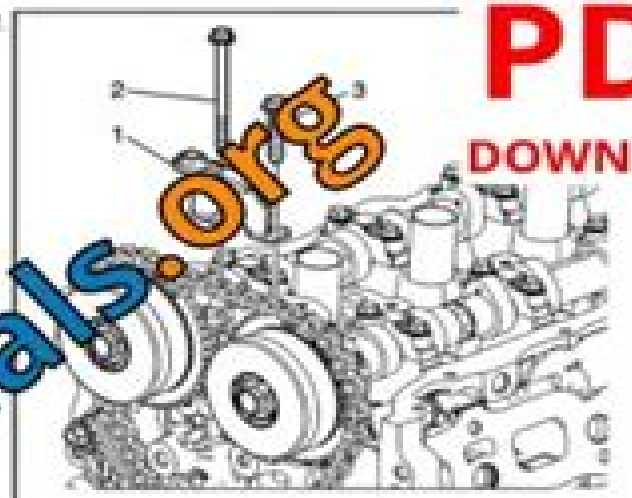
## Callout

1	Engine Front Cover
2	Timing Chain Tensioner
3	Timing Chain Tensioner Bolt
4	Timing Chain Tensioner Gasket
5	Timing Chain Tensioner Pivot Arm Bolt
6	Timing Chain Tensioner Pivot Arm
7	Timing Chain Oil Nozzle
8	Exhaust Camshaft Position Actuator Bolt
9	Exhaust Camshaft Position Actuator
10	Intake Camshaft Position Actuator
11	Camshaft Position Actuator Bolt
12	Timing Chain Oil Nozzle
13	Timing Chain Guide
14	Crankshaft Sprocket

## Removal Procedure

1. Remove the engine front cover. Refer to [Engine Front Cover Replacement](#).

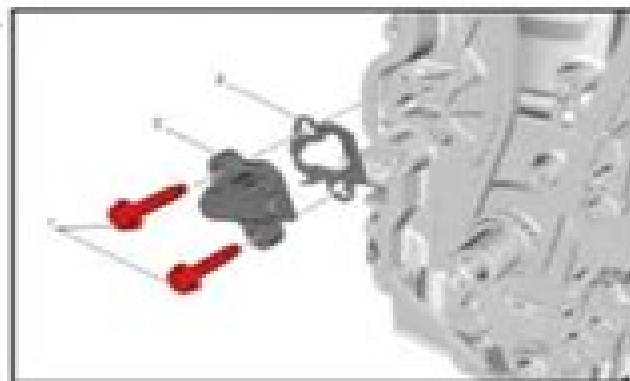
2.



Remove the upper timing chain guide bolts (2, 3).

3. Remove the upper timing chain guide (1).

4.



Timing Chain Tensioner Bolt (1) - Remove [2x]

5. Timing Chain Tensioner (2) - Remove

6. Timing Chain Tensioner Gasket (3) - Remove and DISCARD

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# Opel Engine Workshop Manual

**Daniela Niemeyer**



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