#### CYLINDER HEAD

Install the dowel pins into the cylinder and then install the cylinder head gasket ① onto the cylinder.

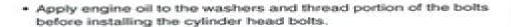
#### CAUTION

Use the new gasket to prevent gas leakage.



#### CAUTION

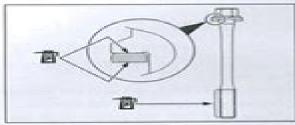
Do not drop the cam chain into the crankcase.

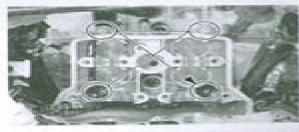


- With the head snugly seated on the cylinder, secure it by tightening the bolts in diagonal stages.
- Tighten the cylinder head bolts to the specified torque.
- Cylinder head bolt: Initial 25 N-m (2.5 kgf-m, 18.0 lb-ft) Final 51 N-m (5.1 kgf-m, 37.0 lb-ft)
- After tightening the cylinder head bolts to specification, tighten the cylinder head base bolts (3) and cylinder base bolt (4) to the specified torque.
- Cylinder head base bolt: 10 N·m (1.0 kgf-m, 7.0 lb-ft) Cylinder base bolt: 10 N·m (1.0 kgf-m, 7.0 lb-ft)
- Connect the ECT sensor coupler.
- Install the engine mounting upper brackets. (CDF5-6)
- Install the exhaust pipe. (C 75-9)
- Install the throttle body. (□ 7-13-15)











# Rm 450 K8 Manual

**L** Cohen



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