Digital Controller

CB100/CB400/CB500/CB700/CB900 INSTRUCTION MANUAL

Thosis you for purchasing the RRC instrument, in order to achieve repolerum performance and ensure proper operation of your new instrument, calculate and all the instructions in this instruction place this manual is a convenient location for easy. medicane const

WARNING

- · An external protection device must be installed if failure of this instrument could result in damage to the instrument, equipment or industy to personnel.
- All wiring must be completed before power is turned on to prevent electric shock, fire or demage to instrument and equipment
- This instrument must be used in accordance with the specifications.
- to prevent fire or damage to instrument and equipment. This instrument is not intended for use in locations subject to
- flammable or explosive gases. Do not touch high-voltage connections such as power supply
- terminals, etc. to avoid electric shock.
- FRC is not responsible if this instrument is repaired, modified or disassembled by other than factory-approved personnel Malfunction can occur and warranty is void under these conditions. pearsormed.

CAUTION

- This is a Class A instrument. In a domestic environment, this instrument may gause radio interference, in which case the user. may be required to take adequate measures.
- This instrument is protected from electric shock by reinforced. insulation. Provide reinforced insulation between the wire for the input signal and the wires for instrument power supply, source of community county because the
- Be sure to provide an appropriate surge control discuit respectively.
- If input/output or signal lines within the building are longer than 30. createurs.
- If input/output or signal litres leave the building, regardless the Jerngth.
- This instrument is designed for installation in an enclosed instrumentation panel. All high-voltage connections such as power supply terminals must be enclosed in the instrumentation panel to
- avoid electric shock by operating personnel.

 All precautions described in this manual should be taken to avoid damage to the instrument or equipment.
- All wiring must be in accordance with local codes and regulations.
- All wiring must be completed before power is turned on to prevent electric shock, instrument fadure, or incorrect action. The power must be turned off before repairing work for input break and output failure including replacement of sensor, contactor or SSR, and all
- witing must be completed before power is turned on again.

 To prevent instrument damage of failure, protect the power line and the input/output lines from high currents with a protection device. such as fuse, direuit breaker, etc.
- Prevent metal fragments or lead wire scraps from falling inside. instrument case to avoid electric shock, fire or melfunction.
- Tighten each terminal screw to the specified longue found in the
- manual to seed electric shock, fire or malfunction.

 For proper operation of this instrument, provide adequate verification for heat dispensation.
- Do not connect wires to unused terminals as this will interfere with proper operation of the instrument.
- Turn off the power supply before cleaning the instrument.
- Do not use a volatile solvent such as paint thinner to clean the instrument. Deformation or discoloration will occur. Use a soft, dry cloth to remove stains from the instrument.
- To avoid damage to instrument display, do not rub with an abrasive material or push front panel with a hard object.
- Do not connect modular connectors to telephone line.

- This manual assumes that the reader has a fundamental knowledge of the principles of electricity, process control, computer technology and communications.
- The figures, diagrams and numeric values used in this manual are
- The figures, diagrams on this term to the figure of injury that is caused as a result of using this instrument, instrument failure or indirect damage.
 Periodic maintenance is required for safe and proper operation of
- this instrument. Some components have a limited service life, or characteristics that change over time.
- Every effort has been made to ensure accuracy of all information. contained herein. RKC makes no warranty expressed or implied, with respect to the accuracy of the information. The information in this manual is subject to change without prior notice.
- No portion of this document may be reprinted, modified, copied. transmitted, digitized, stored, processed or retrieved through any mechanical, electronic, optical or other means without prior written approval from RHC.

PRODUCT CHECK

CB100 CB-400 (1) (2) (3) (4) (3) * (6) (7) - (6) (7) (7) CB590 CB700 CRROO

- (1) Control action
- F: PID action with autotoning (Reverse action):
- D: PID action with autotuning (Direct action).
- W: Heatfood PID action with autotuning (Water cooling) 1
- A : Heaticool PID action with autotuning (Air cooling):
- (2) Input type, (3) Range code:

See 19. INPUT RANGE TABLE.1

- (4) First control output [OUT1] (Heat-side).
- V: Voltage pulse. Mr. Bletov contact To Taken:
- 8: Current (4 to 20 mA DC) G: Trigger (for trigg driving)
- (5) Second control output [OUT2] (Cool-side)
- No symbol: When control action is F or D. M: Relay contact V: Voltage pulse: 8: Current (4 to 20 mA DC)
- (6) Alarm 1 [ALM1], (7) Alarm 2 [ALM2]
- No. No interes H: Process high alarm
- J: Process low alarmi A: Deviation high alarm
- K: Process high alarm with hold action. B: Deviation low starm
- C: Deviation highliow aterm L: Process low alarm with hold action Ot: Band starm
 - P: Heater break alarm (CTL-6)*
- St. Header breek elerm (CTL-12) 2 E: Deviation high alarm
 - with hold action. R: Control loop break alarm 1
- F: Deviation loss starm World's high alternawith hold action. W: SW low elerm.
- G: Deviation high/low alarm with hold action-
- (8) Communication function
- N: No communication function
 - RS-485 (2-wire system).

1: Waterproof/dustproof

Accessories

- (9) Waterproof/dustproof
- No No waterproofidustaroof
- (10) Case color:
- No Withite

- Ad Bligger
- No self-tuning function is provided in the W or A control action type.
- Heater break starre cannot be specified in case of ALM 1. Also, it isn't
- possible to specify when control output is current output
- As control loop break alarm, only either the ALM1 or ALM2 is selected.
- Check that power supply voltage is also the serve as that specified
- Mountine frame (CB:100):
 - Mounting brackets (CB400/CB500/CB700/CB900): 2 *
- Instruction manual (IMCR25-E3): 1
- "CBS60 waterproof/dustosoof outlors 4 places

2. MOUNTING

2.1 Mounting Cautions

- (1) This instrument is intended to be used under the following environmental conditions. (IEC61016-1)
 - (OVERVOLTAGE CATEGORY II, POLLUTION DEGREE 2)
- (2). Use this instrument within the following ambient temperature and ambient humidity.
- Allowable ambient temperature: 0 to 50 °C.
- Allowable ambient humidity: 5 to 95 % RtH (Absolute humidity: MAX, W. C 29 g/m³ dry air at 101.3 kPa)
- (3) Avoid the following when selecting the mounting location.
- Rapid changes in ambient temperature which may cause condensation.
- Corresive or inflammable gases.
- Direct vibration or shock to the mainframe.
- Water, oil, chemicals, vapor or steam splantes.
- Excessive dust, salt or iron particles.
- Excessive induction noise, static electricity, magnetic fields or noise.
- Direct air flow from an air conditioner.
- Exposure to direct sunlight.
- Excessive heat accumulation.

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Yijin Wang

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