



ML-1630/SCX-4500

### Technical Instructions

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### OEM Info

### Tools

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Samsung ML-1630  
Samsung SCX-4500

ML-D1630A  
ML-1630 Series (E)  
D1 (Starter cartridge)

Phillips Screwdriver, Flat Screwdriver, Small Flat Screwdriver, Needle Nose Pliers, Drill and 1/8" Drill Bit, Awl, Utility Knife, Electric Glue Gun

#### Supplies Required:

Compatible Replacement Chip, Compatible Replacement Drum, Compatible Replacement Toner, Hot Melt Glue Stick, Cotton Swabs, Padding Powder, Soft Lint-Free Cloth, Conductive Grease, Anhydrous Isopropyl Alcohol, Vacuum or Deionized Air

Photo 1



Photo 2



Photo 3



### CARTRIDGE DISASSEMBLY

#### Step 1

Place the cartridge on a work bench with the drum facing down. Using a Phillips screwdriver, remove the three screws that hold each end cap in place (see photo 1).

#### Step 2

Using a small flat screwdriver, press and release the locking clips that hold both end caps in place (see photo 2). Remove the end caps.

#### Step 3

Remove the PCR housing (see photo 3).

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