

3 (a) Ethanol is produced by the fermentation of glucose.

Yeast is needed for the fermentation reaction.

(i) State **two** other conditions for fermentation.

(2)

(ii) Complete the sentence by putting a cross (X) in the box next to your answer.

A dilute solution of ethanol can be converted to a concentrated solution of ethanol by

(1)

☐ A filtration

☐ B fractional distillation

☐ C dehydration

☐ D cracking

(iii) Write the balanced equation for the fermentation of glucose, $C_6H_{12}O_6$.

(2)

(b) In industry, ethene is converted to ethanol.

(i) State **two** conditions for this reaction.

(2)

(ii) A country has large reserves of crude oil.

It is a relatively wealthy country with a large population but it has only a small amount of fertile land.

Explain why the country would prefer to produce its ethanol from ethene rather than by fermentation.

(3)

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Table of Contents Predict Questions On 2015 Edexcel Chemistry Gcse

1. Understanding the eBook Predict Questions On 2015 Edexcel Chemistry Gcse
 - The Rise of Digital Reading Predict Questions On 2015 Edexcel Chemistry Gcse
 - Advantages of eBooks Over Traditional Books
2. Identifying Predict Questions On 2015 Edexcel Chemistry Gcse
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Predict Questions On 2015 Edexcel Chemistry Gcse
 - User-Friendly Interface
4. Exploring eBook Recommendations from Predict Questions On 2015 Edexcel Chemistry Gcse
 - Personalized Recommendations
 - Predict Questions On 2015 Edexcel Chemistry Gcse User Reviews and Ratings
 - Predict Questions On 2015 Edexcel Chemistry Gcse and Bestseller Lists
5. Accessing Predict Questions On 2015 Edexcel Chemistry Gcse Free and Paid eBooks
 - Predict Questions On 2015 Edexcel Chemistry Gcse Public Domain eBooks
 - Predict Questions On 2015 Edexcel Chemistry Gcse eBook Subscription Services
 - Predict Questions On 2015 Edexcel Chemistry Gcse Budget-Friendly Options
6. Navigating Predict Questions On 2015 Edexcel Chemistry Gcse eBook Formats
 - ePub, PDF, MOBI, and More
 - Predict Questions On 2015 Edexcel Chemistry Gcse Compatibility with Devices
 - Predict Questions On 2015 Edexcel Chemistry Gcse Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Predict Questions On 2015 Edexcel Chemistry Gcse
 - Highlighting and Note-Taking Predict Questions On 2015 Edexcel Chemistry Gcse
 - Interactive Elements Predict Questions On 2015 Edexcel Chemistry Gcse
8. Staying Engaged with Predict Questions On 2015 Edexcel Chemistry Gcse

- Joining Online Reading Communities
- Participating in Virtual Book Clubs
- Following Authors and Publishers Predict Questions On 2015 Edexcel Chemistry Gcse
- 9. Balancing eBooks and Physical Books Predict Questions On 2015 Edexcel Chemistry Gcse
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Predict Questions On 2015 Edexcel Chemistry Gcse
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Predict Questions On 2015 Edexcel Chemistry Gcse
 - Setting Reading Goals Predict Questions On 2015 Edexcel Chemistry Gcse
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Predict Questions On 2015 Edexcel Chemistry Gcse
 - Fact-Checking eBook Content of Predict Questions On 2015 Edexcel Chemistry Gcse
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
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