

TOOL PROBING OPTION (PRELIMINARY)

Tool Probing measures **Tool Cal Length** (in Absolute Tool Length mode) or **Zero Calibration** (in Zero Calibration Mode) and **Diameter Wear** using either a touch probe or a laser probe.



If the probe is newly installed or has been relocated, it must be calibrated and the parameters set before probing. See *Appendix A: Tool Probe Setup*, on page 8 - 20 and *Appendix B: Tool Probe Calibration*, on page 8 - 30. These need to be done only when the probe is installed, replaced, or relocated, NOT each time it is used.

To get started, select the calibration mode you use:

Tool Probing in Absolute Tool Length Mode, on page 8 - 3

Tool Probing in Zero Calibration Mode, on page 8 - 9



Calibration mode is set in Utilities/User Preferences/Tool Utilities and Settings. For more information, see *Tool Calibration Modes*, on page 4 - 16 in *Getting Started with WinMax Mill*.

Included in this chapter:

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Probing Programming Manual

BM King



Probing Programming Manual:

Probing Programming Manual Book Review: Unveiling the Power of Words

In some sort of driven by information and connectivity, the power of words has be evident than ever. They have the ability to inspire, provoke, and ignite change. Such may be the essence of the book **Probing Programming Manual**, a literary masterpiece that delves deep into the significance of words and their affect our lives. Written by a renowned author, this captivating work takes readers on a transformative journey, unraveling the secrets and potential behind every word. In this review, we shall explore the book is key themes, examine its writing style, and analyze its overall affect readers.

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