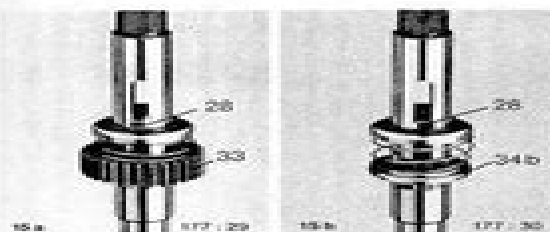


- 6.2. — Schublotz (28) in oberen Achsschütz einführen. Flachseite nach oben (Bild 15).

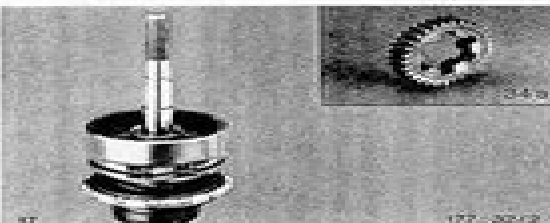


- Kupplungsrad (27) mit Mitnehmerscheibe nach unten, Hohlrad (26), Kugelhälter (25) mit Kugeln nach unten, große Druckfeder (24) aufsetzen, (Bild 16).
- Winkeldeckel auf kleine, lange Druckfeder montieren und Feder so aufschreiben, daß der Winkeldeckel nach unten zeigt (23), (Bild 16).
- Antriebler (22) aufsetzen, dabei drehen bis er einrastet, (Bild 16).
- Festkonus (21) mit Zweiflach nach oben festschrauben, dabei Antriebler nach unten drücken (Bild 16). Anzugsmoment 20 Nm.



- 6.3. — Achse umpanssen.

- Nur bei zweiteiligem Sonnenrad: Große Sonnenradscheibe (34a) mit Markierungsnile nach unten auf Achsverzahnung aufstecken und einrasten lassen (Bild 17).



- Kleines Sonnenrad (20) mit Klauen nach unten aufsetzen. Winkeldeckel fest auf kleine kurze Druckfeder montieren und Feder mit Deckel (19) nach oben aufstecken. Druckscheibe (18) aufsetzen (Bild 18).



- 6.4. Planetenradträger (17) montieren. Dazu:

- Zum Ausrichten und Fixieren der Planetenräder Montagehilfe (16) so auf Planetenradträger aufstecken, daß Markierungspole auf Bohrungen zeigen (Bild 19).



- Planetenradträger zusammen mit Montagehilfe vorsichtig in Hohlrad-Verzahnung einführen.
- Planetenradträger gleichzeitig drehen und nach unten drücken bis beide Sonnenräder einrasten. Jetzt muß Einsicht an Achse sichtbar sein (Bild 20).

Hinweis: Falls Getriebe nicht exakt montiert wird, ist die Nabe schwergängig.

- 6.5. — Anlaufscheibe (15), Sicherungsscheibe (14) aufstecken. Erst jetzt Montagehilfe (16) abziehen.
- Bremskonus (13) auf Flachgewinde aufschrauben.
 - Kugelhälter (25) ausrichten, Nabenhülse vorsichtig aufstecken.
 - Bremsmantel (12) mit Hültenasen nach oben aufsetzen, nach rechts drehen, bis Friktionsfeder in Schütz eingreift.

- Kugelhälter (15) mit Kugeln nach unten auflegen.
- Hebelkonus (10) aufsetzen, nach rechts drehen bis er einrastet (Bild 20).



- 6.6. — Sicherungsmuttern (9) montieren, Lagerung einstellen.
- langes Zugkettchen einschrauben (Bild 21).



- Nabe ausspannen, auf Zahnkranzseite kurzes Zugkettchen einschrauben.

Änderungen vorbehalten!

Sachs Torpedo Pentasport Manual

Jicheng Xie



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Table of Contents Sachs Torpedo Pentasport Manual

1. Understanding the eBook Sachs Torpedo Pentasport Manual
 - The Rise of Digital Reading Sachs Torpedo Pentasport Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Sachs Torpedo Pentasport Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Sachs Torpedo Pentasport Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Sachs Torpedo Pentasport Manual
 - Personalized Recommendations

- Sachs Torpedo Pentasport Manual User Reviews and Ratings
- Sachs Torpedo Pentasport Manual and Bestseller Lists
- 5. Accessing Sachs Torpedo Pentasport Manual Free and Paid eBooks
 - Sachs Torpedo Pentasport Manual Public Domain eBooks
 - Sachs Torpedo Pentasport Manual eBook Subscription Services
 - Sachs Torpedo Pentasport Manual Budget-Friendly Options
- 6. Navigating Sachs Torpedo Pentasport Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Sachs Torpedo Pentasport Manual Compatibility with Devices
 - Sachs Torpedo Pentasport Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Sachs Torpedo Pentasport Manual
 - Highlighting and Note-Taking Sachs Torpedo Pentasport Manual
 - Interactive Elements Sachs Torpedo Pentasport Manual
- 8. Staying Engaged with Sachs Torpedo Pentasport Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Sachs Torpedo Pentasport Manual
- 9. Balancing eBooks and Physical Books Sachs Torpedo Pentasport Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Sachs Torpedo Pentasport Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Sachs Torpedo Pentasport Manual
 - Setting Reading Goals Sachs Torpedo Pentasport Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Sachs Torpedo Pentasport Manual
 - Fact-Checking eBook Content of Sachs Torpedo Pentasport Manual

- Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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