

SPECIFICATIONS

TRANSAXLES

Model	Tall-Tong Model K-32C
21400/22040/22040C (S/N 120001)	Tall-Tong Model K-32C

ADJUSTMENT SPECIFICATIONS

Forward Pedal to Frame Height	76 ± 85 mm (3.02 ± 3.35 in.)
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REPAIR SPECIFICATIONS

Transaxle Oil Capacity	2.5 L (2.7 qt)
Reverse Oil Top Oil Capacity	0.47 L (0.5 qt)
Reduction Gear Assembly	
Reduction Pinion Gear ID	15.04 mm (0.592 in.)
Reduction Shaft OD	14.88 mm (0.586 in.)
Reduction Pinion Gear/Shaft Clearance	0.05 ± 0.10 mm (0.002 ± 0.004 in.)
(Clear Limit)	0.50 mm (0.020 in.)
Differential Gear Assembly	
Pinion Gear ID (Pinion)	15.22 ± 0.13 mm (0.599 ± 0.006 in.)
Pinion Shaft OD (Shaft)	14.92 ± 0.06 mm (0.587 ± 0.002 in.)
Pinion Gear/Shaft Clearance	0.05 ± 0.20 mm (0.002 ± 0.008 in.)
(Clear Limit)	0.50 mm (0.020 in.)
Axle Shaft (Right Hand and Left Hand)	
Case Bushing ID (Pinion Pin in Upper Case)	25.505-25.525 mm (1.006-1.007 in.)
Axle Bushing ID	25.351-25.375 mm (0.998-1.000 in.)
Axle Shaft OD	25.301-25.353 mm (0.996-0.998 in.)
Clearance Wear Limit (Maximum)	0.50 mm (0.020 in.)
Swash Plate/Shaft Bush Clearance	
Standard	0.07 ± 0.11 mm (0.003 ± 0.004 in.)
Wear Limit	0.15 mm (0.006 in.)
Swash Plate Thickness	1.45 ± 0.10 mm (0.057 ± 0.004 in.)
(Clear Limit)	1.30 mm (0.051 in.)
Breaker Shoe to Brake Disk Clearance	0.8 ± 1.3 mm (0.03-0.05 in.)

TORQUE SPECIFICATIONS

Chain Bolt	14.7 Nm (10.9 lbf-ft)
Center Case Cap Screws	43.4 Nm (32.0 lbf-ft)
Case Half Cap Screws	
Same Case	24 Nm (18.0 lbf-ft)
New Case	28 Nm (20.7 lbf-ft)
Transaxle-to-Frame Mounting (Cap Screws and Nuts)	40 Nm (30 lbf-ft)
Reverse Pedal Bolt Screws	3.3 Nm (2.5 lbf-ft)
Transaxle Pin Nut	50 Nm (37 lbf-ft)
Rear Wheel Bolts (4000)	50 Nm (41 lbf-ft)
Rear Tie-Rod End Lock Nut	50 Nm (44 lbf-ft)
Exhaust Nut	24.5 ± 32 Nm (18 ± 24 lbf-ft)

OTHER MATERIALS

Number	Description	Use
425 / Corrosion/ LOCTITE® No.		
TY9075/ TY9080 No.	Pipe Sealant with HFL/OK®	Seal pipe plug
TY9385/ TY9435 No.	Clean and Cure Primer	Clean transaxle case mating surfaces
TY9304/ TY9434 No.	Flexible Sealant	Seal transaxle case

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Table of Contents Sabre 2354hv Manual

1. Understanding the eBook Sabre 2354hv Manual
 - The Rise of Digital Reading Sabre 2354hv Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Sabre 2354hv Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Sabre 2354hv Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Sabre 2354hv Manual
 - Personalized Recommendations
 - Sabre 2354hv Manual User Reviews and Ratings
 - Sabre 2354hv Manual and Bestseller Lists
5. Accessing Sabre 2354hv Manual Free and Paid eBooks
 - Sabre 2354hv Manual Public Domain eBooks
 - Sabre 2354hv Manual eBook Subscription Services

- Sabre 2354hv Manual Budget-Friendly Options
- 6. Navigating Sabre 2354hv Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Sabre 2354hv Manual Compatibility with Devices
 - Sabre 2354hv Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Sabre 2354hv Manual
 - Highlighting and Note-Taking Sabre 2354hv Manual
 - Interactive Elements Sabre 2354hv Manual
- 8. Staying Engaged with Sabre 2354hv Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Sabre 2354hv Manual
- 9. Balancing eBooks and Physical Books Sabre 2354hv Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Sabre 2354hv Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Sabre 2354hv Manual
 - Setting Reading Goals Sabre 2354hv Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Sabre 2354hv Manual
 - Fact-Checking eBook Content of Sabre 2354hv Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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