

If backlash is too small, replace the ring gear left side spacer with a thicker one.
Backlash is changed by about 0.05 mm (0.002 in) when thickness of the spacer is changed by 0.10 mm (0.004 in).

RING GEAR SPACERS

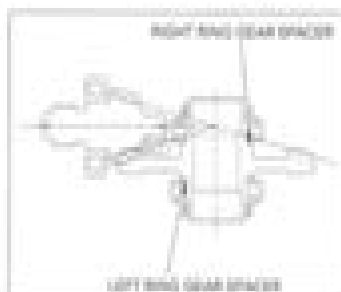
Spacer spacers from 4 to 81 are available in thickness intervals of 0.05 mm.

- Standard: 1.45 mm (0.057 in)
- Thinnest: 1.20 mm (0.047 in)
- Thickest: 1.60 mm (0.075 in)

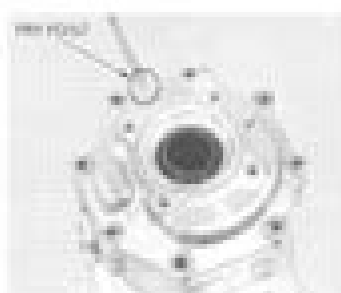
Change the left side spacer and input backlashes and opposite amount of what the right side spacer was changed. If the right spacer was increased with a 0.10 mm (0.004 in) thicker spacer, replace the left spacer with one that is 0.10 mm (0.004 in) thinner.

GEAR CASE DISASSEMBLY

Remove the cover bolts in 2 - 3 steps in a clockwise pattern to prevent gear case warpage.



Carefully pry the cover off the case using a screwdriver at the pry point as shown.



Remove the ring gear and spacers.



BEARING INSPECTION

Turn the inner race of each ring gear bearing with your finger.

The bearings should turn smoothly and quietly. Also check that the outer race fits tightly in the case and cover.

Remove and discard the bearings if the races do not turn smoothly and quietly, or if they fit loosely in the case or cover.

For ring gear bearing replacement, go to page 76.

For drive pinion removal and disassembly, go to page 75.

GEAR TOOTH CONTACT PATTERN CHECK

Clean all coating material off the mating surfaces of the gear case and cover.

NOTES

- Keep dust and dirt out of the gear case.
- Be careful not to damage the mating surface.

Apply a thin coat of Prussian Blue to the pinion gear teeth for a gear tooth contact pattern check. Insert the ring gear with the spacers into the gear case.

Tighten the cover bolts in 2 or 3 steps until the cover evenly touches the gear case.

Then, while rotating the drive pinion, tighten the bolts to the specified torque in 2.5 steps in a cross cross pattern.

TORQUE

- 10 mm bolts: 20 Nm (14.3 kgf-m, 15 ft-lb)
- 8 mm bolts: 20 Nm (14.3 kgf-m, 15 ft-lb)

CAUTION

It is important to turn the pinion while tightening the bolts. If the ring gear spacer is too thick, the gears will lock after only light tightening.

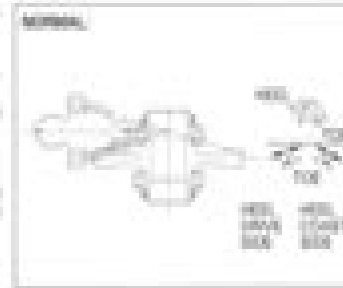
Remove the oil film coat from the gear case.

Rotate the ring gear several times in both directions of rotation.

Check the gear tooth contact pattern through the oil film coat.

The pattern is indicated by the Prussian Blue applied to the pinion before assembly.

Contact is normal if the Prussian Blue is transferred to the approximate center but slightly to the heel side of each tooth and to the flank side.



Recon Atv Manual

Julia Schneider



Recon Atv Manual:

Honda Rancher, Recon & TRX250EX ATV's Editors of Haynes Manuals,2010-01-15 Haynes manuals are written specifically for the do it yourselfer yet are complete enough to be used by professional mechanics Since 1960 Haynes has produced manuals written from hands on experience based on a vehicle teardown with hundreds of photos and illustrations making Haynes the world leader in automotive repair information *Reports of Cases Determined in the Supreme Court of the State of Nevada* Nevada. Supreme Court,1998 **Reports of cases determined by the Supreme Court of the state of Nevada** ,1998 Field & Stream ,2001-07 FIELD STREAM America s largest outdoor sports magazine celebrates the outdoor experience with great stories compelling photography and sound advice while honoring the traditions hunters and fishermen have passed down for generations *Field & Stream* ,2000-07 FIELD STREAM America s largest outdoor sports magazine celebrates the outdoor experience with great stories compelling photography and sound advice while honoring the traditions hunters and fishermen have passed down for generations Air-Mech-Strike David L. Grange,B. G. (R) Huba Wass de Czege,L. T. C. Richard D. Liebert USAR,Charles A. Jarnot,2002 This book outlines how to reorganize the U S Army into a fully 2 and 3 Dimensional maneuver capable ground force with terrain agile armored fighting vehicles sized to rapidly deploy by fixed wing and rotary wing aircraft to the scene of world conflicts and strike at the heart of freedom s enemies The plan to build the Army into Air Mech Strike Forces exploiting emerging information age technologies as well as America s supremacy in aircraft and helicopter delivery systems at the lowest cost to the taxpayers is described in detail These Army warfighting organizations using existing and some newly purchased equipment will shape the battlefield to America s advantage preserving the peace before it is lost if not then winning fights that must be fought quickly The dangerous world we live in moves by the speed of the AIR and the 21st Century U S Army 2D 3D combat team will dominate this medium by Air Mech Strike *Honda TRX 350, TRX250 and TRX250EX ATV Owners Workshop Manual* Alan Ahlstrand,John Harold Haynes,2005 Haynes manuals are written specifically for the do it yourselfer yet are complete enough to be used by professional mechanics Since 1960 Haynes has produced manuals written from hands on experience based on a vehicle teardown with hundreds of photos and illustrations making Haynes the world leader in automotive repair information

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