Sample Question Paper Scheme – I

Programme Name : Production Engineering
Programme code : PG
Semester : VI Sem
Course Title : Estimation and Costing
Marks : 70

Time: 3Hrs.

Instructions:

(1) All questions are compulsory.

(2) Illustrate your answers with neat sketches wherever necessary.

(3) Figures to the right indicate full marks.

(4) Assume suitable data if necessary.

(5) Preferably, write the answers in sequential order.

Q.1) Attempt any FIVE of the following.

(10 Marks)

- a) Define estimating.
- b) State the advantages of standard cost.
- c) Define price.
- d) Differentiate between fixed cost and variable cost.
- e) Differentiate between depreciation and obsolescence.
- State objectives of Value engineering.
- g) State payback period.

Q.2) Attempt any THREE of the following.

(12 Marks)

- a) Describe various methods of costing.
- b) List the aim of estimating.
- c) State the assumptions of breakeven analysis.
- d) Fixed cost in a factory is Rs.10, 000.0 per year, the variable cost are Rs.2.0 per unit and the selling price is Rs.4.0 per unit, calculate breakeven point.
- e) "Value engineering is a powerful tool for cost reduction" Justify.

Q.3) Attempt any THREE of the following.

(12 Marks)

- a) What do you mean by 'cost control'? Explain the various steps involved in the process of cost control.
- State the methods of calculating depreciation and explain any two of them.
- c) Compute total time taken to turn a 100 mm long 25 mm diameter M.S. rod to a diameter of 23 mm in a single cut. Assume cutting speed to be 25 m/min, feed to be 0.1 mm/rev and the mounting time in self-centering three jaw chuck to 40 sec. Neglect time taken for setting up tool etc.
- d) In a certain Electro-chemical dissolution process of iron, calculate the MRR for following data: Supply voltage – 18 V DC, Current – 5000 A, Atomic weight – 56, Valency – 2, Density of iron – 7.87 g/cm³. Assume tool-work gap of 0.5 mm and 100 % current efficiency for given electrolyte.

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 - The Rise of Digital Reading Sample Paper Msbte 1732g Scheme Bing
 - Advantages of eBooks Over Traditional Books
- 2. Identifying Sample Paper Msbte 1732g Scheme Bing
 - Exploring Different Genres
 - o Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
- 3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Sample Paper Msbte 1732g Scheme Bing
 - User-Friendly Interface
- 4. Exploring eBook Recommendations from Sample Paper Msbte 1732g Scheme Bing
 - Personalized Recommendations
 - $\circ\,$ Sample Paper Msbte 1732g Scheme Bing User Reviews and Ratings
 - Sample Paper Msbte 1732g Scheme Bing and Bestseller Lists
- 5. Accessing Sample Paper Msbte 1732g Scheme Bing Free and Paid eBooks
 - Sample Paper Msbte 1732g Scheme Bing Public Domain eBooks
 - Sample Paper Msbte 1732g Scheme Bing eBook Subscription Services
 - Sample Paper Msbte 1732g Scheme Bing Budget-Friendly Options

- 6. Navigating Sample Paper Msbte 1732g Scheme Bing eBook Formats
 - o ePub, PDF, MOBI, and More
 - Sample Paper Msbte 1732g Scheme Bing Compatibility with Devices
 - Sample Paper Msbte 1732g Scheme Bing Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Sample Paper Msbte 1732g Scheme Bing
 - Highlighting and Note-Taking Sample Paper Msbte 1732g Scheme Bing
 - Interactive Elements Sample Paper Msbte 1732g Scheme Bing
- 8. Staying Engaged with Sample Paper Msbte 1732g Scheme Bing
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Sample Paper Msbte 1732g Scheme Bing
- 9. Balancing eBooks and Physical Books Sample Paper Msbte 1732g Scheme Bing
 - Benefits of a Digital Library
 - o Creating a Diverse Reading Collection Sample Paper Msbte 1732g Scheme Bing
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Sample Paper Msbte 1732g Scheme Bing
 - Setting Reading Goals Sample Paper Msbte 1732g Scheme Bing
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Sample Paper Msbte 1732g Scheme Bing
 - Fact-Checking eBook Content of Sample Paper Msbte 1732g Scheme Bing
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements

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