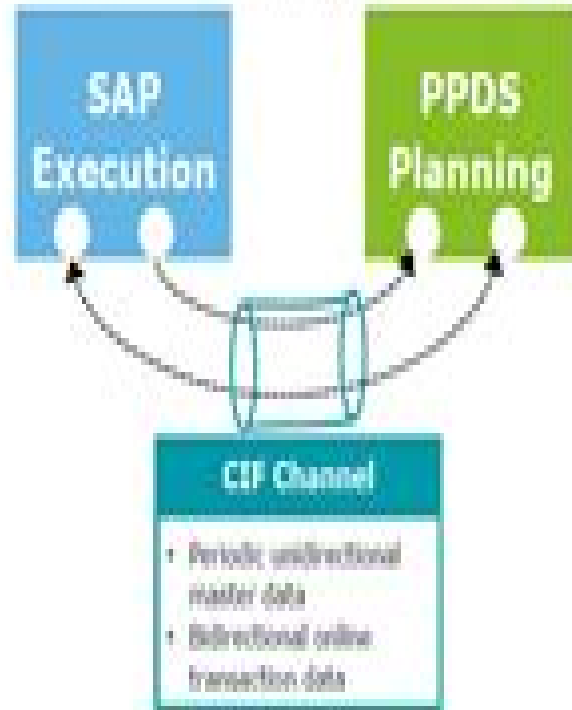


Standard integration architecture

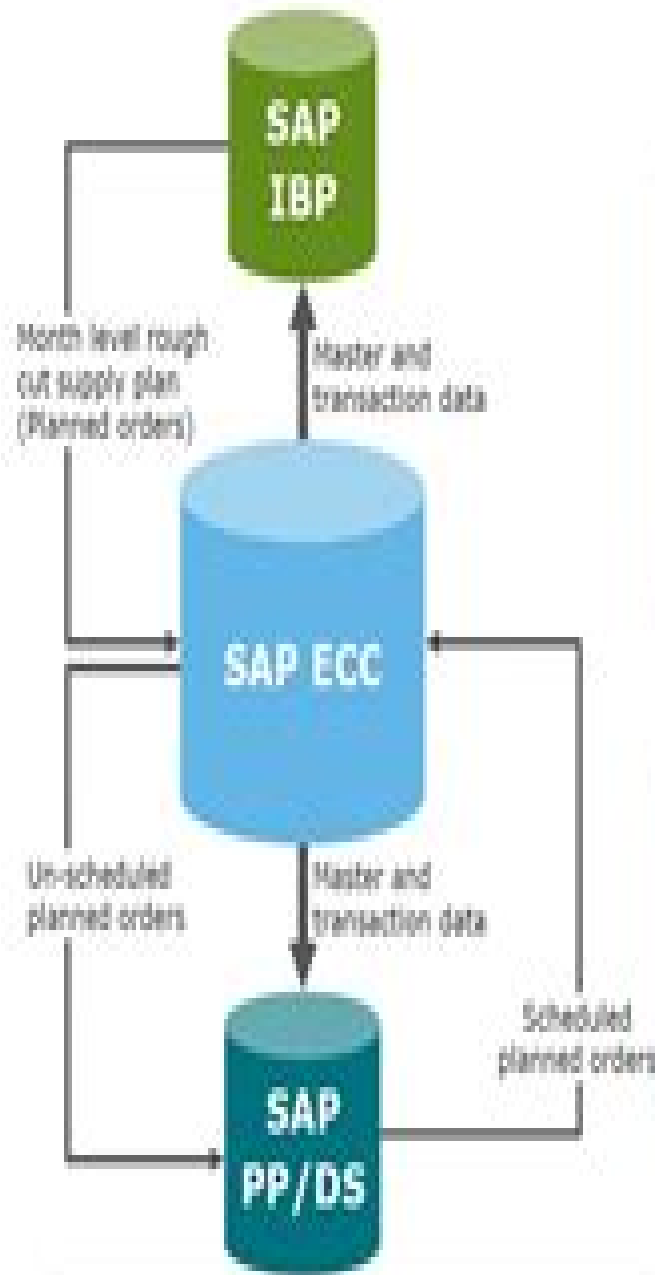
SAP integration with core interface
(CIF)



SAP Execution

Material Master	----->	Product Master
Plant	----->	Location
Work center capacity	----->	Resource
Production version	----->	Production Data (Structure PPDS)

PPDS Planning



Planning/ Scheduling



Heuristics

- Advanced planning and scheduling algorithms present in APO PPDS system
- Logic driven functions set up the base of the heuristics
- Custom heuristics can be developed in PPDS



PPDS Optimizer

- Optimization function that can do simultaneous material and capacity planning
- Tries to minimize setup time based on master data

Pp Sap Ecc Manual

Ying Liu



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